Scienlab Battery Test System
Pack Level 180 kW
SL1000A
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Battery Test System | Pack Level

Systems up to 180 kW

The Battery Test System | Pack Level is an electric system designed to provide sink and source for high voltage battery packs for automotive and industrial applications.

The following voltage, current and power options are available:

<table>
<thead>
<tr>
<th>Voltage Options</th>
<th>Current Options</th>
<th>Power Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 to 600 V / 50 to 600 V*</td>
<td>300 A or 600 A</td>
<td>90 kW 120 kW 150 kW 180 kW</td>
</tr>
<tr>
<td>0 – 850 V / 50 – 850 V*</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0 – 1000 V / 50 – 1000 V*</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*additional voltage range of 0 to 50 V with 4-QS Option (SL1000A-M01)

Control unit and power amplifier

- Measurement and control unit (MCU) – BT
- Embedded system for autonomous sequence control
- Communication-interface: Ethernet
### Analog acquisition of voltage and current data acquisition (4-wire measurement)

<table>
<thead>
<tr>
<th>Voltage accuracy</th>
<th>600 V</th>
<th>850 V</th>
<th>1000 V</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>±0.05 % of measured value,</td>
<td>±0.05 % of measured value,</td>
<td>±0.05 % of measured value,</td>
</tr>
<tr>
<td></td>
<td>±200 mV (offset)</td>
<td>±300 mV (offset)</td>
<td>±300 mV (offset)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Current accuracy</th>
<th>300 A</th>
<th>600 A</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>±0.05 % of measured value,</td>
<td>±0.05 % of measured value,</td>
</tr>
<tr>
<td></td>
<td>±60 mA (offset)</td>
<td>±120 mA (offset)</td>
</tr>
</tbody>
</table>

| Ripple           | ±0.2 % FS_{eff} = 1.2 A_{eff} | ±0.2 % FS_{eff} = 2.4 A_{eff} |

- 4-wire measurement
- Resolution: 32 bit
- Sample rate: maximum 20 kS/s (internally 625 kS/s)
- 3 x temperature input: PT100 4-wire measurement, -50 °C to +130 °C, ±1K
- Control of external components (Test chamber, etc.; Ethernet protocol required)

### Current output characteristics

<table>
<thead>
<tr>
<th>Rise and fall time*</th>
<th>300 A</th>
<th>600 A</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>&lt; 1.6 ms typ., max. 2 ms, -90 % to +90 %</td>
<td>-540 A to +540 A</td>
</tr>
<tr>
<td></td>
<td>-270 A to +270 A</td>
<td></td>
</tr>
</tbody>
</table>

*No switching times within power stage or channel at transition from positive to negative current and vice versa.

### Intrinsic safety

- Intrinsically safe against overheating, overcapacity, short circuit and idling
- Protection against reverse polarity by checking the polarity before output contactors are allowed to close
- No hardware protection against reverse polarity
- Monitoring of all internal voltages, currents and temperatures
- DC output contactors capable to disconnect DUT at full load current
- Mains side power contactors ensuring the absence of voltage
- Discharge of all internal high voltage sources upon emergency OFF
### System cabinet

<table>
<thead>
<tr>
<th></th>
<th>300 A</th>
<th>600 A</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Basic dimensions</strong>*</td>
<td>2.48 m H x 2.8 m W x 0.8 m D</td>
<td></td>
</tr>
<tr>
<td><strong>Weight approx. (2-QS)</strong></td>
<td>1550 kg</td>
<td>1800 kg</td>
</tr>
</tbody>
</table>

* Height includes rollers. Width and depth without accessories such as switches, etc.
** 4-QS Option increases weight by 100kg

- Protection type IP 54
- Control cabinet color: RAL 7035
- Ambient temperature: 10 to 40 °C
- Air humidity: 30 to 75 % relative humidity
- Sound pressure level according to DIN EN 3744 <70 dB(A) measured at 1 m distance from front
- 2x 230 V-service-outlets accessible from the outside, door installation

### Documentation

- Operating instructions in English
- CE Certificate of Conformity

System design and realization according to applicable safety and regulatory requirements (such as EU Directives). Special customer standards are not taken into account by default and require explicit agreement and quotation.

### Active front end (AFE)

- Bidirectional power supply
- Reactive power compensation cos(\(\phi\)) > 0.98
- Efficiency > 90 %
- HV EMC filter
- 2 kHz filter
- Proven respect of limits for power-related disturbances within the low voltage grid as per EN61000-6-4

### Resonance converter

- All-pole potential separation of the power stages to the supply network
**Mains supplies**
- 3, PE 400 V (+10 %/-5 %), 50 Hz (±0.2 Hz); other grid topologies possible
- Functional Earth (FE)
- Wire feedthrough via EMC screw joint on the roof

<table>
<thead>
<tr>
<th></th>
<th>90 kW</th>
<th>120 kW</th>
<th>150 kW</th>
<th>180 kW</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pre-fuse on site</td>
<td>200 A gG</td>
<td>224 A gG</td>
<td>315 A gG</td>
<td>315 A gG</td>
</tr>
</tbody>
</table>

**Cooling of power electronics**
- Water/Water heat exchanger including internal water cycle to prevent condensation
- Limiting water amount within cabinet
- Supervision of water temperature and internal controller
- Metal-coated coolant hoses

**Cooling of cabinet interior**
- Water/air heat exchanger
- Supervision of the inner room temperature and the heat exchanger
- No waste air emitted into laboratory environment
- Roof mounting

**Cooling water**

<table>
<thead>
<tr>
<th></th>
<th>90 kW</th>
<th>120 kW</th>
<th>150 kW</th>
<th>180 kW</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heat transfer</td>
<td>9 kW</td>
<td>12 kW</td>
<td>15 kW</td>
<td>18 kW</td>
</tr>
<tr>
<td>Flow rate</td>
<td>0.14 l/s resp. 0.5 m³/h</td>
<td>0.19 l/s resp. 0.7 m³/h</td>
<td>0.24 l/s resp. 0.9 m³/h</td>
<td>0.29 l/s resp. 1.0 m³/h</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>9i= 15 °C, 9o = 30 °C, Δ9 = 15 K</th>
</tr>
</thead>
<tbody>
<tr>
<td>Intake</td>
<td>¾&quot;, 9l = 6 °C to 20 °C; Return: ¾&quot;, 9R = max. 30 °C</td>
</tr>
<tr>
<td>Inlet pressure</td>
<td>Max. 6 bar, without pressure impact, pressure difference &gt; 1 bar</td>
</tr>
</tbody>
</table>
Safety

- Emergency stop switch / main switch (red/yellow) for all-pole disconnection
- Dual-channel fast stop (black push button)
- External fast stop input for Test Bench Guard integration
- Key switch for output contactor interlock
- Door hinge mounted on the right side
- Door handles: Comfort handles with safety lock
- Parametrizable limits for the protection of the DUT
- Insulation monitoring device (Bender ISOMETER® iso685-D-B)
- Evaluation of the insulation resistance via interface
- Insulation monitoring device can be switched off

Note: While the monitoring device is off user must ensure that the DUT’s insulation monitoring device is active and linked to the emergency chain. The user is responsible for the safety of the test bench.

- Signal light with magnetic mounting
- Red: Error; Yellow: Active, Green: Ready
- Display elements: moving coil meter to display the output terminal voltage Measuring point: on DUT side of output contactors
- Display area: 0 to 1000 V respectively 0 to 1250 V for 1000 V Systems, installation point: door

Interface to supervisory system (terminal block)

- Release AC input contactor
- Release DC output contactor
- Status signal output contactor open/closed
- Alarm: violation of the limit values
- Alarm: internal error
- Output: fast stop
- Release system
- Input: fast stop
System Options

Output Configuration Option Class

Note: The selection of any option in this section adds approximately 50 kg to the system weight.

SL1000A-501 Automatic parallel switch enable for two systems – 300 A
- Parallel operation of two systems automatically controllable within the test sequence
- Parallel operation of system 1 + 2 with DUT 1 or DUT 2

Note: The power leads between the test system and the DUT must be designed for 600 A output. Connecting two systems in parallel has no effect on the voltage accuracy. The offset of the current accuracy is multiplied by two. The error of the measured value [%] is not affected.

SL1000A-502 Automatic parallel switch enable for two systems – 600 A
- Parallel operation of two systems automatically controllable within the test sequence
- Parallel operation of system 1 + 2 with DUT 1 or DUT 2

Note: The power leads between the test system and the DUT must be designed for 1200 A output. Connecting two systems in parallel has no effect on the voltage accuracy. The offset of the current accuracy is multiplied by two. The error of the measured value [%] is not affected.

SL1000A-503 Second DC output 300 A

SL1000A-504 Second DC output 600 A
- Switch to another power outlet including sense-wires
- Switching programmable within test sequence
- Separate trigger limits for containment in test running are dynamically adjustable in ESD
- Additional display element for DC output voltage

Additional Current Range Option Class

Note: The selection of any option in this section adds approximately 50 kg to the system weight.

SL1000A-401 Additional current range 30 A
- Measuring range ±30 A, accuracy ±0.05 %, ±6 mA (offset)
- Current range selection programmable within the test sequence
- Tester must be disabled to switch the measurement range

Note: Combination of 30 A and 100 A (SL1000A-401 and SL1000A-402) is not possible.
SL1000A-402 Additional current range 100 A
- Measuring range ±100 A, accuracy ±0.05 %, ±20 mA (offset)
- Current range selection programmable within the test sequence
- Tester must be disabled to switch the measurement range

**Note:** Combination of 30 A and 100 A (SL1000A-401 and SL1000A-402) is not possible.

SL1000A-403 Additional current range, second output – 30 A
- Measuring range ±30 A, accuracy ±0.05 %, ±6 mA (offset)
- Current range selection programmable within the test sequence
- Tester must be disabled to switch the measurement range

**Note:** Combination of 30 A and 100 A (SL1000A-403 and SL1000A-404) is not possible.

SL1000A-404 Additional current range, second output – 100 A
- Measuring range ±100 A, accuracy ±0.05 %, ±20 mA (offset)
- Current range selection programmable within the test sequence
- Tester must be disabled to switch the measurement range

**Note:** Combination of 30 A and 100 A (SL1000A-403 and SL1000A-404) is not possible.

**Module Test Option Class**

SL1000A-M01 Module test option 80 V
- Measuring range 0 to 80 V (4-QS)
- Accuracy: ±0.05 %, ±120 mV (offset)
- Voltage range selection programmable within the test sequence
- Resolution: 16 bit (internal 24 bit)
- Sampling rate: max. 20 kS/s (internal 625 kS/s)

**Note:** This option is only available for 4-QS systems.

**DC Emulator Option Including Communication Interface**

SL1000A-D00 DC Emulator including ethernet
Enhancement of the Battery Test System to be used as a DC emulator
- Key switch to select operation mode
- System boots in either Battery Test mode or DC Emulator mode
Control unit
- MCU – DCE (Measurement and Control Unit)
- Real time-computer to control the electrical output variables
- Communication-interface: Ethernet
Including RLC-battery-simulation model

Documentation
- Ethernet interface description in English

Output characteristics

<table>
<thead>
<tr>
<th></th>
<th>600 V</th>
<th>850 V</th>
<th>1000 V</th>
</tr>
</thead>
<tbody>
<tr>
<td>Voltage accuracy</td>
<td>±0.05 % of measured value,</td>
<td>±0.05 % of measured value,</td>
<td>±0.05 % of measured value,</td>
</tr>
<tr>
<td></td>
<td>±200 mV (offset)</td>
<td>±300 mV (offset)</td>
<td>±300 mV (offset)</td>
</tr>
<tr>
<td>Voltage Ripple</td>
<td>300 mVeff typ., 500 mVeff,</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>max. at measuring range of</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>500 kHz</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>300 A</th>
<th>600 A</th>
</tr>
</thead>
<tbody>
<tr>
<td>Current accuracy</td>
<td>±0.05 % of measured value,</td>
<td>±0.05 % of measured value,</td>
</tr>
<tr>
<td></td>
<td>±60 mA (offset)</td>
<td>±120 mA (offset)</td>
</tr>
<tr>
<td>Output capacity</td>
<td>1600 µF</td>
<td>3200 µF</td>
</tr>
</tbody>
</table>

Voltage output dynamics
- Rise time (10 % → 90 %): typ. 5 ms, max. 10 ms
- Load stability: < 80 V (typically < 40 V) @ 400 V

<table>
<thead>
<tr>
<th></th>
<th>300 A</th>
<th>600 A</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0 → 250 A &lt; 1ms, 400 µF load</td>
<td>0 → 400 A &lt; 1ms, 400 µF load</td>
</tr>
</tbody>
</table>

Explanation of load stability:
- @ 400 V → Output voltage of 400 V
- 0 → 250 A, < 1 ms → Current rise from 0 to 250 A in less than 1 ms
- 400 µF → Load capacity (typical DUT input capacity)
- typically 40 V → Average overvoltage of 40 V
- < 80 V → Maximum 80 V overvoltage
Safety

- Shut-down mode for fast stop: \( U = 0 \text{ V} \) or \( I = 0 \text{ A} \) selectable
- Fast stop delay adjustable between 0 to 30s

**Note:** The system weight increases by 50 to 75 kg. Not in Combination with the option second DC Output (SL1000A-50X).

SL1000A-D01 Additional EtherCat interface

An EtherCat interface is added to control the system in DC Emulator mode, including interface specification.

SL1000A-D02 Additional CAN interface

A CAN interface is added to control the system in DC Emulator mode, including interface specification.

SL1000A-D03 Emulator control

Inhouse-Software to control the Battery Tester while in DC Emulator mode.

**Note:** Mandatory if DC Emulator option is chosen.

**Electrochemical Impedance Spectroscopy (EIS)**

SL1000A-001 Electrochemical impedance spectroscopy

Integrated electrochemical impedance spectroscopy per test-channel, independent programmable within test sequence.

- Sinusoidal current up to 10 A
- Absolute Error \(|\Phi| = 2\) degrees
- Measurement method: galvanostatic, 4-wire-measurement
- Relative Error \(|Z| = 1\) %
- Absolute Error \(|Z| = 500 \mu\text{Ohm}\)

<table>
<thead>
<tr>
<th></th>
<th>600 V</th>
<th>850 V</th>
<th>1000 V</th>
</tr>
</thead>
<tbody>
<tr>
<td>Frequency band</td>
<td>100 mHz to 2 kHz</td>
<td>100 mHz to 1 kHz</td>
<td></td>
</tr>
</tbody>
</table>

**Cabinet Base Option Class**

**SL1000A-701 Base stand**

Battery Tester is placed on top of 15 cm high base stand (reduces cabinet height to 238 cm).

**SL1000A-701 Rollers**

Battery Tester is placed on top of heavy-duty rollers and can be moved flexible.
Test Bench Guard-Ready Tester Hardware Options

SL1079A-BP1 Redundant current / voltage measurement

Redundant DUT current and voltage measurement
- Interface to the test bench guard
- CAN-Interface (not suitable for DUT BMS-CAN)

Note: Only in combination with the test bench guard option redundant current / voltage measurement

SL1079A-BP2 BMS CAN connection
- Hardware Interface of the DUT BMS-CAN to the Test Bench Guard

Service Options

Service features depend on the customer facilities, expertise, and overall scope of the project. For that reason, it is not possible to give exact service efforts without knowing the requirements and goals of the customer. Keysight offers services to ensure a successful project execution and reduce the ramp-up time for our customers.

PS-XPS-100 Project management and technical consulting

Keysight recommends project management and technical consulting for each test bench project. By ordering the project management and technical consulting, an experienced project manager is dedicated to your project and acts as direct communication interface from Keysight to the customer’s project management team.

The project manager takes over the responsibility:
- To observe internal project progress and ensure that project schedule/project milestones are kept.
- That any unscheduled project events are immediately communicated and discussed with the customer.
- To provide complete and accurate project documentation to the customer.

R9001A-201 Installation service

The scope of the installation service depends on the customer’s facility. Share all relevant information and requirements regarding test bench components that require installation, such as connection to the local grid and the local water supply, with your local field engineer so that the scope of service personnel and material costs for installation can be calculated.

Note: Installation can be executed by the customer.
R9001A-202 Commissioning - Test solution

The commissioning service is offered to guide the customer during first usage of the test bench after installation. Commissioning is recommended for each test bench project. It includes:

- Local presence of experienced test bench engineer during first usage of the test bench.
- Consulting of customer personnel with regards to intended usage of the test bench (e.g. initial test with customer specimen)
- Review of executed hardware installation of Keysight products.
- Review and consulting to software settings of operation software if ordered
- Travel expenses

Note: Commissioning is offered on a daily base. Keysight recommends at least two days of commissioning service for each test bench project.

HS0002A-100 Productivity assistance

The Productivity assistance is offered to support, consult, and train the customer’s operation personnel to reduce the ramp-up time for initial usage of a new test bench and for any unexpected system behavior during the test bench life cycle. Productivity assistance is executed either remotely (Phone/Internet) or on site (on request). It includes:

- Direct access to an experienced system specialist via Phone/Internet.
- Support for failure analysis and trouble shoot
- Software and programming support & consulting

Note: Keysight recommends at least two days of productivity assistance for each test bench project.