
Keysight - N5241/2/9A&B Add 4-Port Capabilities - Upgrade Kit (For Version 6 Single Source Synthesizers) - Installation Guide

To Upgrade N5241/2/9A&B Series
Option 219 to Option 419 -

For Analyzers with Serial Numbers
Prefixed MY/SG/US5201 and Above

Upgrade Kit Order Number:
N5241BU- 619, N5242BU- 619, and
N5249BU- 619

Keysight Kit Number: N5242-60116

This is the Installation Guide for the N5241/2/9A&B Series Microwave Network Analyzers.

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CAUTION

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NOTICE: This document contains references to Agilent Technologies. Agilent's former Test and Measurement business has become Keysight Technologies. For more information, go to **www.keysight.com**.



Installation Note

Description of the Upgrade

NOTE

If you had an A model PNA-X with Option 219/419 with Option H85 that was upgraded to a B model, please refer to Options 217/417. If you had an A model PNA-X with Option 224/423 with Option H85 that was upgraded to a B model then refer to Option 222/422.

NOTE

The following may apply to your B model: In June 2013, the N5241A/AS and N5242A/AS analyzers underwent significant hardware changes. Some components that have 2.4 mm connectors (bias tees, couplers, and some semi-rigid cables) were replaced with components that have 3.5 mm connectors.

If your analyzer's serial number prefix is MY/SG/US5310 and below:

Your analyzer was originally shipped with 2.4 mm components. Bias tees with 2.4 mm connectors are no longer available, so the bias tees and connecting cables included in this kit have 3.5 mm connectors. Since they are interconnected, the 2.4 mm couplers and connecting cables in your analyzer must be replaced with the new 3.5 mm items included in this kit.

If your analyzer's serial number prefix is MY/SG/US5321 and above:

Your analyzer was shipped with 3.5 mm components, so it is not necessary to replace the couplers and connecting cables. These items are included in this kit, but will not be used for your upgrade. Set them aside for possible use in the future.

Be very careful to use the appropriate hardware in your analyzer. Using the wrong hardware can ruin analyzer components, resulting in additional customer costs.

Description of the Upgrade
Description of the Upgrade

This upgrade adds the following items to your N5241B or N5242B or N5249B Option 219 2-port analyzer:

- an additional 26.5 GHZ source board
- an additional 13.5 GHZ source synthesizer board
- an additional mixer brick
- two additional bridges
- four couplers
- four bias tees
- two additional source attenuators
- two additional receiver attenuators
- a splitter
- a modified front panel, including 2 new test ports
- many new cables

After installation of this upgrade, your analyzer will be an N5241B Option 419 or N5242B Option 419 or N5249B Option 419 4-port analyzer.

Refer to **“Overview of the Installation Procedure” on page 15.**

CAUTION

This repair must be done at a service center or a self-maintainer service center! Refer to **“Getting Assistance from Keysight” on page 7.**

Getting Assistance from Keysight

Installing this upgrade kit requires special skills and experience. If you think you may not be qualified to do the work, or need advice, contact Keysight.

Contacting Keysight

Assistance with test and measurements needs and information on finding a local Keysight office are available on the Web at:

<http://www.keysight.com/find/assist>

If you do not have access to the Internet, please contact your Keysight field engineer.

NOTE

In any correspondence or telephone conversation, refer to the Keysight product by its model number and full serial number. With this information, the Keysight representative can determine whether your product is still within its warranty period.

If You Have Problems With the Upgrade Kit Contents

Keysight stands behind the quality of the upgrade kit contents. If you have problems with any item in the kit, refer to www.keysight.com and the **Contact**

Keysight () link.

Getting Prepared

CAUTION

The PNA contains extremely sensitive components that can be ruined if mishandled. Follow instructions carefully when making cable connections, especially wire harness connections.

The person performing the work accepts responsibility for the full cost of the repair or replacement of damaged components.

To successfully install this upgrade kit, you will need the following:

- A license key - refer to **“License Key Redemption”** below.
- A PDF copy or a paper copy of the PNA Service Guide - refer to **“Downloading the Online PNA Service Guide”** below.
- An ESD-safe work area - refer to **“Protecting Your Workspace from Electrostatic Discharge”** below.
- Correct tools - refer to **“Tools Required for the Installation”** on page 10.
- Enough time - refer to **“About Installing the Upgrade”** on page 11.
- Test equipment for the post-upgrade adjustments. To view the equipment list, click the Chapter 3 bookmark “Tests and Adjustments” in the PDF Service Guide¹.

License Key Redemption

NOTE

Ensure that you are connected to an external server, before attempting to download your email and license key file.

If you are unfamiliar with the licensing process, refer to the <https://www.keysight.com/us/en/assets/9018-04534/installation-guides/9018-04534.pdf> (N5242-90024).

NOTE

The enclosed Software Entitlement Certificate is a receipt, verifying that you have purchased a licensed option for the PNA of your choice. You must now use a Keysight Web page to request a license key file for the instrument that will receive the option.

To enable the option product(s), you must request license key(s) file from the Keysight Software Manager:

<http://www.keysight.com/find/softwaremanager>:

To complete the request, you will need to gather the following information:

- From the certificate
 - Order number

1. See **“Downloading the Online PNA Service Guide”** on page 9.

Description of the Upgrade Getting Prepared

- Certificate number
- From your instrument
(Instrument information is available in the network analyzer - on the toolbar, click Help, then click About Network Analyzer.)
 - Model number
 - Serial number

Using the information just gathered, you must request license key(s) from the Keysight Software Manager:

<http://www.keysight.com/find/softwaremanager>.

You will need to provide an email address, to which Keysight will promptly email your license key file. Refer to **“License Key Redemption” on page 8**.

Verify the License Contents

Refer to the license message you received from Keysight:

If the model number, serial number, or option number do not match those on the license message you received from Keysight, you will not be able to install the license key file. If this is the case you received from Keysight, you will not be able to install the license key file. If this is the case, contact Keysight for assistance. Refer to **“Getting Assistance from Keysight” on page 7**.

Downloading the Online PNA Service Guide

To view the online Service Guide for your PNA model number, use the following steps:

1. Go to www.keysight.com.
2. In the Search box, enter the model number of the analyzer (e.g., N5232B) and click **Search**.
3. Click **Support > Keysight Product Support**.
4. In the **Search Support** area type your instrument’s model number (e.g., N2222B).
5. Press **Enter**.
6. Scroll down to the **PRINT DOCUMENTATION** section and click to select **Service Manual**.

The **Service Manual** for your instrument will be displayed near the top of the right column.

7. Click the hyperlink of the Service Guide title to download the PDF file.
8. When the PDF of the Service Guide is displayed, scroll through the Contents section bookmarks to locate the information needed.

Protecting Your Workspace from Electrostatic Discharge

For information, click on the Chapter 1 bookmark, “Electrostatic Discharge Protection” in the PDF Service Guide¹.

ESD Equipment Required for the Installation

Description	Keysight Part Number
ESD grounding wrist strap	9300-1367
5-ft grounding cord for wrist strap	9300-0980
2 x 4 ft conductive table mat and 15-ft grounding wire	9300-0797
ESD heel strap (for use with conductive floors)	9300-1308

Tools Required for the Installation

Description	Qty	Part Number
T-10 TORX driver - set to 9 in-lbs (1.02 N.m)	1	N/A
T-20 TORX driver - set to 21 in-lbs (2.38 N.m)	1	N/A
5/16-in (8 mm) nutsetter or open end torque wrench- set to 10 in-lbs (1.13 N.m)	1	N/A
5/16-in (8 mm) nutsetter or open end torque wrench - set to 21 in-lbs (2.38 N.m)	1	N/A
3/16-in (5 mm) nutsetter or open end torque wrench - set to 6 in-lbs (0.68 N.m)	1	N/A
5/8-in (16 mm) nutsetter or open end torque wrench - set to 21 in-lbs (2.38 N.m)	1	N/A
1-in (25.4 mm) torque wrench - set to 72 in-lbs (8.15 N.m)	1	N/A
1/4-in (6 mm) open end wrench	1	N/A

CAUTION

Use a 5/16-in torque wrench set to 10 in-lbs on all cable connections except the front and rear panel bulkhead connectors and the bias tees. The bias tees should be torqued to 9 in-lbs. And, on the front and rear bulkhead connectors, use a 5/16 inch nutsetter or open end torque wrench set to 21 in-lb.

1. See [“Downloading the Online PNA Service Guide” on page 9](#).

Description of the Upgrade
Items Included in the Upgrade Kit

About Installing the Upgrade

Products affected	N5241B, N5242B and N5249B Option 219
Installation to be performed by	Keysight service center or personnel qualified by Keysight
Estimated installation time	5 hours
Estimated adjustment time	0.5 hours
Estimated full instrument calibration time	5 hours

Items Included in the Upgrade Kit¹

Check the contents of your kit against the following list. If any part is missing or damaged, contact Keysight Technologies. Refer to **“Getting Assistance from Keysight” on page 7**.

Table 1 Contents of Upgrade Kit N5242-60116

Ref Desig.	Description	Qty	Part Number
-	Installation note (this document)	1	N5242-90116
-	Software Entitlement Certificate	1	5964-5145
-	China RoHS Addendum	1	9320-6722
A8	26.5 GHz source 2 board	1	5087-7837
A13	13.5 GHz source 2 synthesizer board	1	N5240-60074
A22	Splitter	1	5087-7139
A24	Mixer brick 2	1	5087-7829
A26	Test port 3 bridge	2	5087-7757
A27	Test port 4 bridge		
A31	Test port 4 coupler		
A30	Test port 3 coupler	2	5087-7813
A31	Test port 4 coupler		
A35	Test port 3 source attenuator		
A36	Test port 4 source attenuator		

1. In addition to the upgrade kit, the shipment includes an Software Entitlement Certificate. Refer to **“License Key Redemption” on page 8** for important information about this certificate.

Description of the Upgrade
Items Included in the Upgrade Kit

Table 1 **Contents of Upgrade Kit N5242-60116**

Ref Desig.	Description	Qty	Part Number
A39	Test port 3 bias tee (includes wire harness)	2	5067-4865
A40	Test port 4 bias tee (includes wire harness)		
A43	Test port 3 receiver attenuator	2	33321-60078
A44	Test port 4 receiver attenuator		
-	Machine screw, M3.0 x 20, pan head (3 to attach mixer brick 2 to mounting block; 4 to attach 2 bridges to brackets)	7	0515-1410
-	Machine screw, M3.0 x 8, pan head (2 to attach mixer brick 2 to mounting block; 8 to attach 2 src attn. and 2 rcvr attn. to brackets)	12	0515-0372
-	Machine screw, M3.0 x 6, pan head (4 to attach 2 bridges to deck; 6 to attach 2 attn. assy. to deck)	10	0515-0430
-	Machine screw, M3.0 x 6, 90-DEG flat head (Machine screw, 90-DEG-flat-HD, M4.0 x 10, pan head (attach dress panel near ports 3 and 4 to coupler plate)	2	0515-1946
-	Machine screw, M3.0 x 14, pan head (to attach 2 bias tees to brackets)	6	0515-2994
-	Machine screw, M4 x 10, pan head (to attach A8 source 2 board to A19 motherboard)	2	0515-0380
-	Termination, 50 ohm (for rear-panel PORT 3 SW TSET IN (J7))	1	1250-4261
-	Bulkhead connector assembly for test set front plate	12	1250-3805
-	Lower front panel overlay, 4-port (all instruments without Option 029)	1	N5222-80013
-	Test set front plate, 4-port	1	N5221-00007
-	4-Port Dress Panel	1	N5240-00009
-	Gap pad (between each coupler and test set front plate)	4	E4403-20033
-	Vibration mount (between couplers 1 & 3, and 2 & 4)	2	0460-2725
-	Mounting nuts (for port 3 & 4 test port couplers)	2	5022-1087
-	Short (for Mixer Brick A24) (NOT for option 029)	1	0960-0055
-	Cable guard center, 4-port	1	N5242-00049
-	Tie wrap, to secure cables to side of deck	6	1400-0249
-	Bracket for test port bridge	2	N5242-00006
-	Bracket for source and receiver attenuator	2	N5242-00007
-	Dust cap for test port	4	1401-0214
W2	A13 13.5 GHz source 2 synth board J1207 to A8 26.5 GHz source 2 board P1	1	N5222-20090
W5	A8 source 2 to W6	1	N5222-20062
W6	W5 to A26 port 3 bridge	1	N5222-20041

Description of the Upgrade
Items Included in the Upgrade Kit

Table 1 **Contents of Upgrade Kit N5242-60116**

Ref Desig.	Description	Qty	Part Number
W7	A8 source 2 to W8	1	N5222-20063
W8	W7 to A27 port 4 bridge	1	N5222-20042
W14	A29 port 1 coupler to front-panel Port 1 CPLR ARM	1	N5222-20030
W17	A26 port 3 bridge to front-panel REF 3 SOURCE OUT	1	N5222-20023
W18	A30 port 3 coupler to front-panel Port 3 CPLR ARM	1	N5222-20015
W21	A27 port 4 bridge to front-panel REF 4 SOURCE OUT	1	N5222-20025
W22	A31 port 4 coupler to front-panel Port 4 CPLR ARM	1	N5222-20018
W26	A32 port 2 coupler to front-panel Port 2 CPLR ARM	1	N5222-20034
W30	Front panel jumpers	6	N5222-20091
W38	REF 3 RCVR R3 IN to A24 mixer brick (R3)	1	N5242-20270
W39	REF 4 RCVR R4 IN to A24 mixer brick (R4)	1	N5242-20271
W42	A21 HMA26.5 to A22 splitter	1	N5222-20009
W43	A22 splitter to A23 mixer brick	1	N5222-20007
W44	A22 splitter to A24 mixer brick	1	N5222-20008
W52	A23 mixer brick (R1) to A20 IF multiplexer (P411)	1	N5242-60021
W53	A23 mixer brick (R2) to A20 IF multiplexer (P412)	1	N5242-60022
W55	A24 mixer brick (D) to A20 IF multiplexer (P801)	1	N5242-60024
W56	A24 mixer brick (R4) to A20 IF multiplexer (P414)	1	N5242-60019
W57	A24 mixer brick (R3) to A20 IF multiplexer (P413)	1	N5242-60020
W58	A24 mixer brick (C) to A20 IF multiplexer (P601)	1	N5242-60023
W60	A20 IF multiplexer (P203) to A12 SPAM (J2)	1	N5242-60013
W62	A20 IF multiplexer (P603) to A12 SPAM (J5)	1	N5242-60015
W67	A10 frequency reference board J7 to A13 13.5 GHz source 2 synth board J5	1	N5242-60030
W73	Front-panel Port 1 CPLR THRU to A38 port 1 bias tee	1	N5222-20029
W74	A38 port 1 bias tee to A29 port 1 coupler	1	N5222-20012
W75	A26 port 3 bridge to A35 port 3 source attenuator	1	N5222-20002
W76	A35 port 3 source attenuator to front-panel Port 3 SOURCE OUT	1	N5222-20019
W77	Port 3 CPLR THRU to A39 port 3 bias tee	1	N5222-20016
W78	A39 port 3 bias tee to A30 port 3 coupler	1	N5222-20011

Description of the Upgrade
Items Included in the Upgrade Kit

Table 1 **Contents of Upgrade Kit N5242-60116**

Ref Desig.	Description	Qty	Part Number
W79	A27 port 4 bridge to A36 port 4 source attenuator	1	N5222-20001
W80	A36 port 4 source attenuator to front-panel Port 4 SOURCE OUT	1	N5222-20020
W81	Port 4 CPLR THRU to A40 port 4 bias tee	1	N5222-20017
W82	A40 port 4 bias tee to A31 port 4 coupler	1	N5222-20014
W86	A41 port 2 bias tee to A32 port 2 coupler	1	N5222-20013
W89	Port 3 RCVR C IN to A43 port 3 receiver attenuator	1	N5222-20021
W90	A43 port 3 receiver attenuator to A24 mixer brick (C)	1	N5242-20306
W91	Port 4 RCVR D IN to A44 port 4 receiver attenuator	1	N5222-20022
W92	A44 port 4 receiver attenuator to A24 mixer brick (D)	1	N5242-20307
-	Ribbon cable, A19 test set motherboard J202 to A35 port 3 source attenuator	2	N5242-60008
-	Ribbon cable, A19 test set motherboard J203 to A36 port 4 source attenuator		
-	Ribbon cable, A19 test set motherboard J206 to A43 port 3 receiver attenuator	2	8121-0982
-	Ribbon cable, A19 test set motherboard J207 to A44 port 4 receiver attenuator		
-	Ribbon cable, A19 test set motherboard J213 to A24 mixer brick 2	1	N5242-60006
A PNA Option 219 with Option 029 being upgraded to Option 419 with Option 029 will require the items previously listed and the following items also.			
-	Lower front panel overlay, 4-port (all options with 029)	1	N5242-80028
W140	A24 mixer brick to A55 noise downconverter	1	N5242-20294

NOTE

Extra quantities of items such as protective plastic caps, screws, cable ties, and cable clamps may be included in this upgrade kit. It is normal for some of these items to remain unused after the upgrade is completed.

Installation Procedure for the Upgrade

The network analyzer must be in proper working condition prior to installing this option. Any necessary repairs must be made before proceeding with this installation.

WARNING

This installation requires the removal of the analyzer's protective outer covers. The analyzer must be powered down and disconnected from the mains supply before performing this procedure.

Overview of the Installation Procedure

- "Step 1. Obtain a Keyword and Verify the Information."
- "Step 2. Remove the Outer Cover."
- "Step 3. Remove the Inner Cover."
- "Step 4. Remove the Front Panel Assembly."
- "Step 5. Remove the A19 Test Set Motherboard."
- "Step 6. Remove Some Existing Semi-rigid Test Set Cables."
- "Step 7. Remove the A23 Mixer Brick Assembly."
- "Step 8. Assemble the A24 Mixer Brick and A22 Splitter."
- "Step 9. Assemble the A26 and A27 Test Port Bridges."
- "Step 10. Install the Mixer Bricks Assembly and Test Port Bridge Assemblies."
- "Step 11. Assemble the A35 and A36 Source Attenuators and the A43 and A44 Receiver Attenuators."
- "Step 12. Install the Bias Tees and the Attenuator Assemblies."
- "Step 13. Assemble the A29 - A32 Test Port Coupler Assemblies."
- "Step 14. Install the LED Boards and Test Port Coupler Assemblies to the Test Set Front Plate."
- "Step 15. Install the Bulkhead Connectors in the Test Set Front Plate."
- "Step 16. Install the Coupler Plate Assembly to the Deck."
- "Step 17. Install the Second Source Boards."
- "Step 18. Install the Test Set Cables."
- "Step 19. Reinstall the A19 Test Set Motherboard."
- "Step 20. Replace the Front Panel's Lower Dress Panel."
- "Step 21. Reinstall the Front Panel Assembly."
- "Step 22. Install the Front Panel Overlay."

“Step 23. Install the Front Panel Jumper Cables.”

“Step 24. Position the Cables and Wires to Prevent Pinching.”

“Step 25. Reinstall the Inner Cover.”

“Step 26. Reinstall the Outer Cover.”

“Step 27. Remove Option 219 License.”

“Step 28. Enable Option 419.”

“Step 29. Verify the PNA Analyzer Program is Running with the Correct Options.”

“Step 30. Perform Post-Upgrade Adjustments and Calibration.”

“Step 31. Prepare the PNA for the User.”

Step 1. Obtain a Keyword and Verify the Information

Follow the instructions on the Software Entitlement Certificate supplied to obtain a license key file for installation of this upgrade. Refer to [“License Key Redemption” on page 8](#).

Verify that the model number, serial number, and option number information on the license key match those of the instrument on which this upgrade will be installed.

Once the license key file has been received and the information verified, you can proceed with the installation at step 2.

NOTE

If the model number, serial number, or option number do not match those on your license key file, you will not be able to install the option. If this is the case, contact Keysight for assistance before beginning the installation of this upgrade. Refer to [“Contacting Keysight” on page 7](#).

Step 2. Remove the Outer Cover

For instructions, click the Chapter 7 bookmark “Removing the Covers” in the PDF Service Guide¹.

Step 3. Remove the Inner Cover

For instructions, click the Chapter 7 bookmark “Removing the Covers” in the PDF Service Guide¹.

Step 4. Remove the Front Panel Assembly

For instructions, click the Chapter 7 bookmark “Removing and Replacing the Front Panel Assembly” in the PDF Service Guide¹.

1. See [“Downloading the Online PNA Service Guide” on page 9](#).

Step 5. Remove the A19 Test Set Motherboard

For instructions, click the Chapter 7 bookmark “Removing and Replacing the A19 Test Set Motherboard” in the PDF Service Guide¹.

Step 6. Remove Some Existing Semi-rigid Test Set Cables

NOTE

Leave the gray flexible cables, the wire harnesses, and the ribbon cables connected where possible. Any that are removed should be labeled for reconnection later.

CAUTION

Be careful not to damage the center pins of the semi-rigid cables. Some flexing of the cables may be necessary but do not over-bend them.

1. Place the analyzer bottom-side up on a flat surface.
2. Remove all bottom-side semi-rigid cables except for those in the table below. To see an image showing the location of these cables, click the Chapter 6 bookmark “Bottom RF Cables, 2-Port, Option 219 (S/N Prefixes <6021)” in the PDF Service Guide¹. Do not discard the cables because some will be reused later in the procedure.

Reference Designator	Type ^a	Qty	Description
W3	SR	1	A5 source (1) to W4
W9	SR	1	A5 source (1) to W10
W45	SR	1	A5 source (1) to W46
Option 029 only:			
W131	SR	1	Adapter, coax, straight, m-m, 50 ohm
W141	SR	1	A55 noise downconverter to A7 noise receiver board LO
W143	SR	1	A55 noise downconverter to A7 noise receiver board RF

a. SR = semirigid coaxial cable.

3. Leave the gray flexible cables, the wire harnesses, and the ribbon cables connected where possible. Any that are removed should be labeled for reconnection later.

1. See [“Downloading the Online PNA Service Guide” on page 9](#).

Step 7. Remove the A23 Mixer Brick Assembly

Remove the A23 mixer brick assembly from the PNA. For instructions, click the Chapter 7 bookmark, “Removing and Replacing the A23 and A24 Mixer Bricks” in the PDF Service Guide¹.

Figure 2

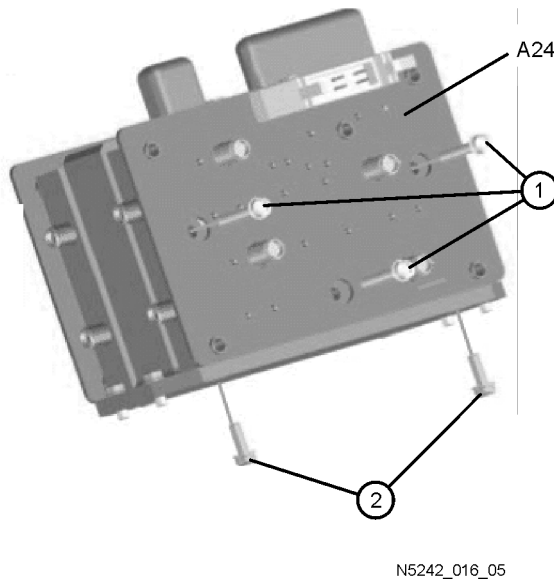
Step 8. Assemble the A24 Mixer Brick and A22 Splitter

Refer to **Figure 2** in this document for this step. New parts are listed in **Table 1 on page 11** of this document.

1. Install the A24 mixer brick (5087-7829) to the mounting block by hand-starting three screws (item ①; 0515-1410). Do not tighten.
2. Install two screws (item ②; 0515-0372) and torque to 9 in-lbs.
3. Go back and torque the three screws (item ①; 0515-1410) to 9 in-lbs.

Figure 2

A24 Mixer Brick Assembly (5087-7829, 0515-1410, 0515-0372)



Refer to **Figure 3** in this document for the remainder of this step.

1. See “[Downloading the Online PNA Service Guide](#)” on page 9.

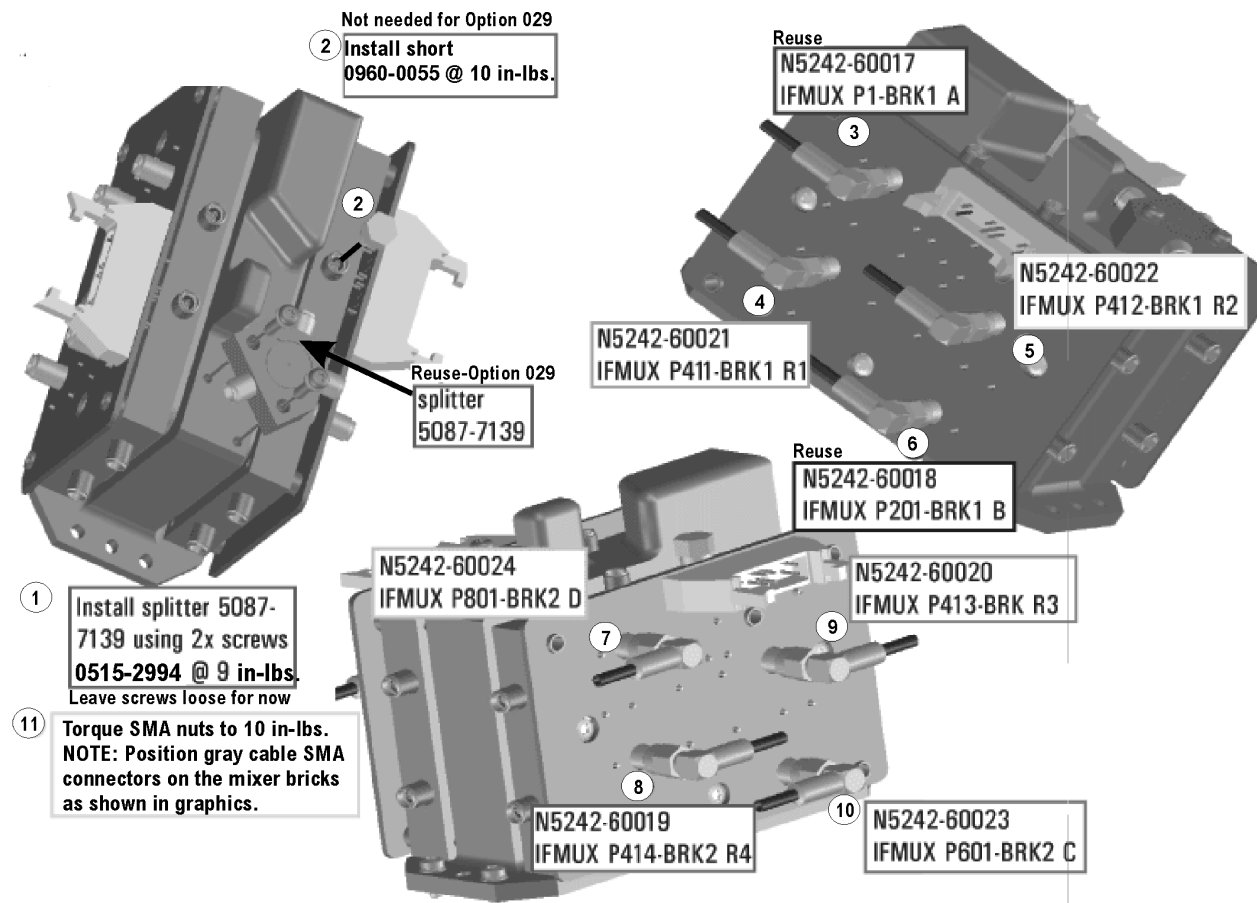
4. Follow the eleven instructions shown in **Figure 3**. If the PNA does include Option 029, omit instruction 2 and the unnumbered instruction to install a splitter - it is already installed. New parts are listed in **Table 1 on page 11** of this document.

NOTE

Graphics in this document such as **Figure 3** use very brief text to instruct where to connect a cable. For example, text that reads “N5242-60018 IFMUX P201 - BRK1 B” means to connect the N5242-60018 gray flexible cable at the A20 IF MUX board connector P201 and at A23 Mixer Brick 1 connector B.

Figure 3

A23 and A24 Mixer Brick Assembly – (5087-7139, 0960-0055, 0515-2994, N5242-60017, N5242-60018, N5242-60019, N5242-60020, N5242-60021, N5242-60022, N5242-60023, N5242-60024)



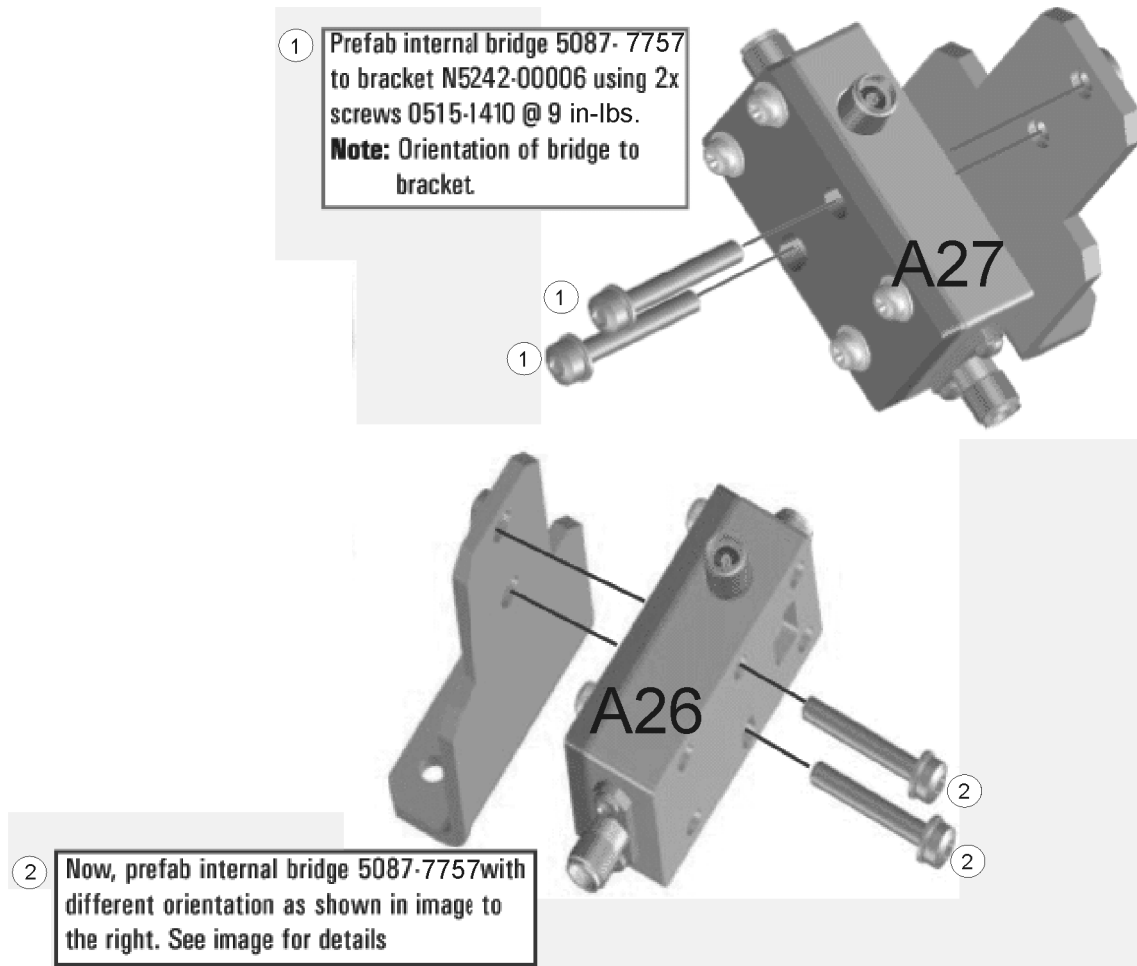
N5242_016_06

Step 9. Assemble the A26 and A27 Test Port Bridges

Follow the two instructions shown in **Figure 4**.

Figure 4

A26 and A27 Test Port Bridge Assembly (0515-1410, 5087-7757, N5242-00006)

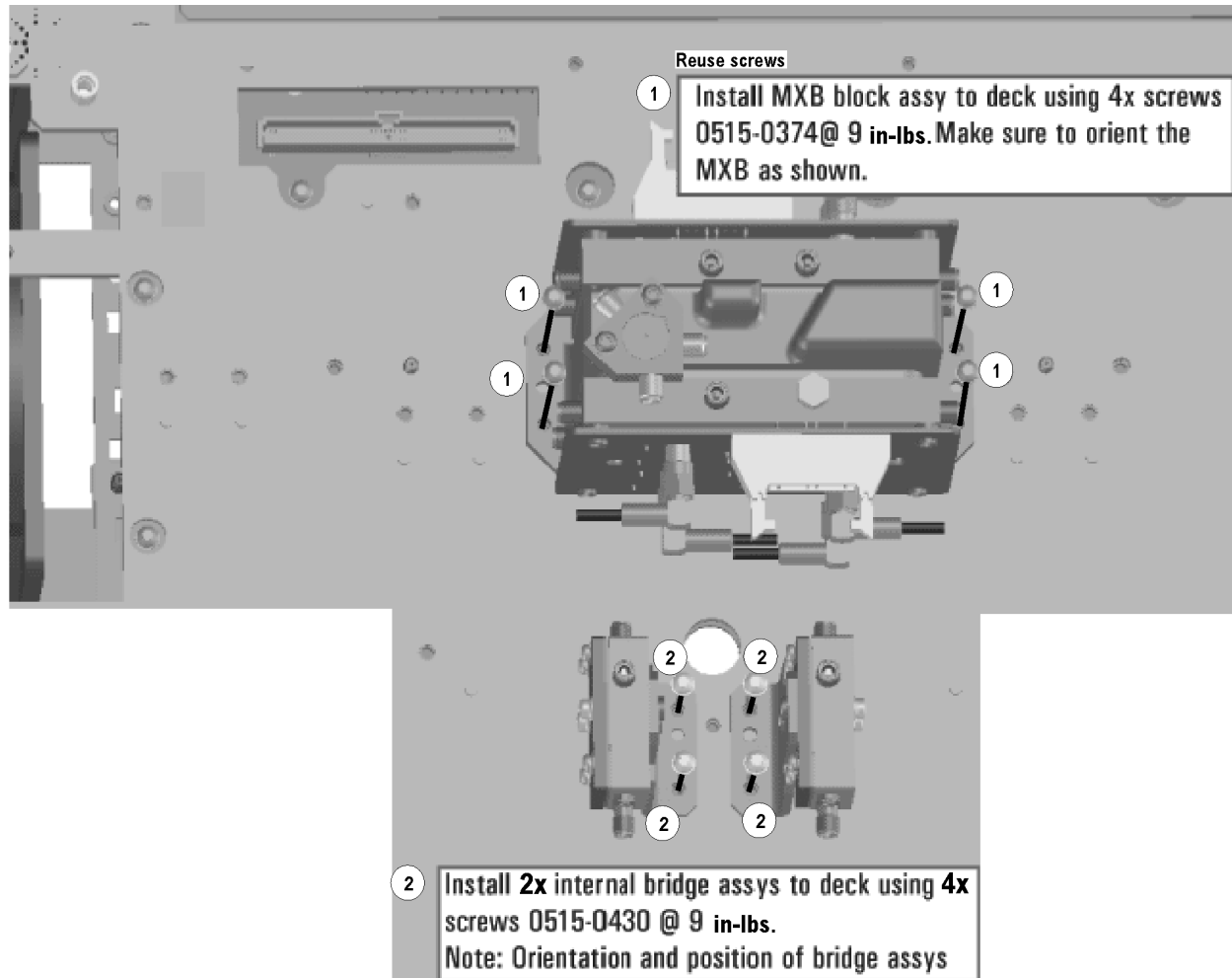


N5242_016_07

Step 10. Install the Mixer Bricks Assembly and Test Port Bridge Assemblies

Follow the two instructions shown in **Figure 5**.

Figure 5 A23, A24 Mixer Bricks Installation and A26, A27 Test Port Bridges Installation (0515-0374, 0515-0430)



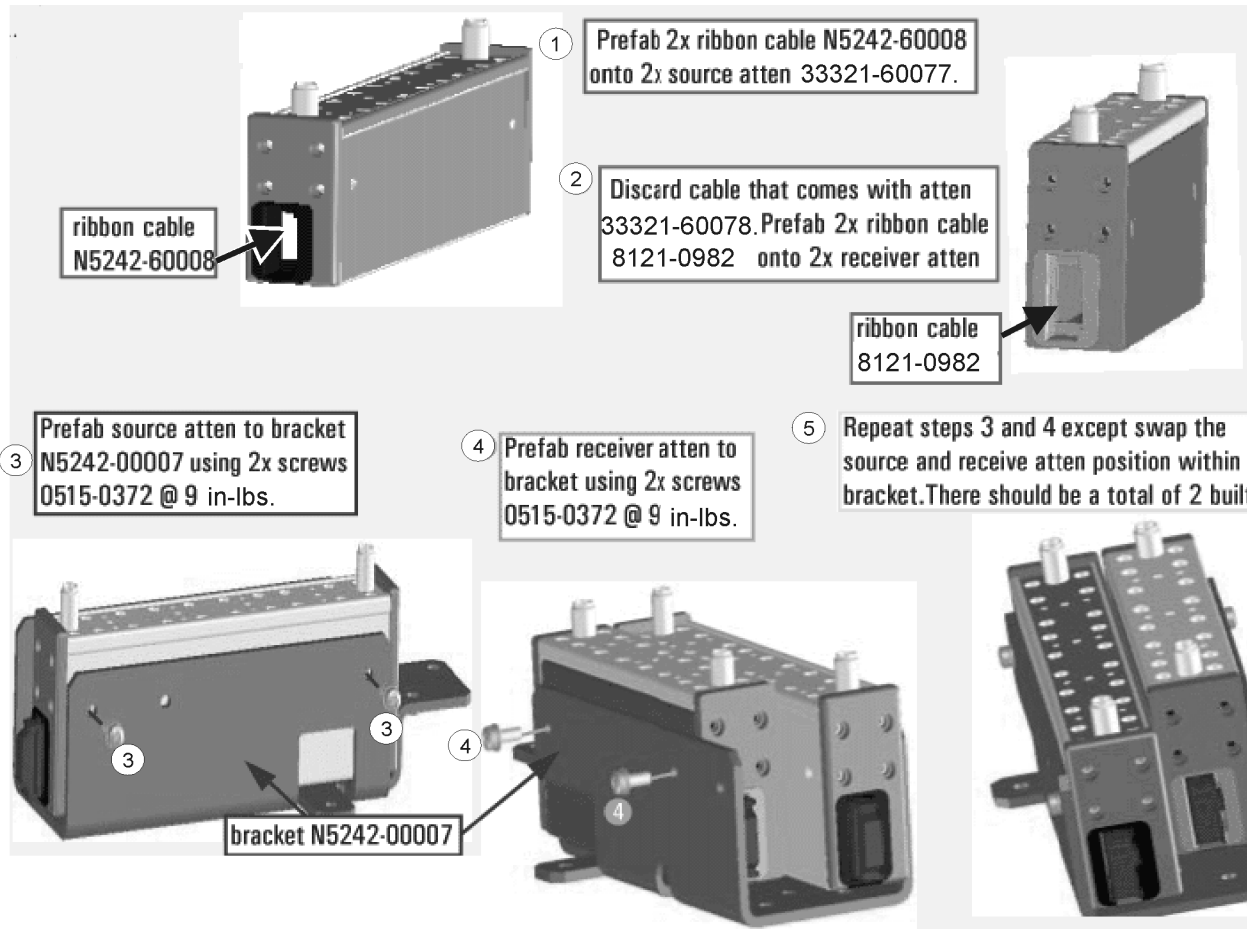
N5242_016_08

Step 11. Assemble the A35 and A36 Source Attenuators and the A43 and A44 Receiver Attenuators

Follow the five instructions shown in **Figure 6**.

Figure 6

A35, A36 Source Attenuators Assembly and A43, A44 Receiver Attenuators Assembly (0515-1372, 8121-0982, 33321-60077, 33321-60078, N5242-00007, N5242-60008)



Step 12. Install the Bias Tees and the Attenuator Assemblies

CAUTION

Installing these bias tees backwards will cause damage to the analyzer source modules.

If your analyzer's serial number prefix is MY/SG/US5321 and above: Follow the two instructions shown in [Figure 8](#). New parts are listed in [Table 1 on page 11](#) of this document.

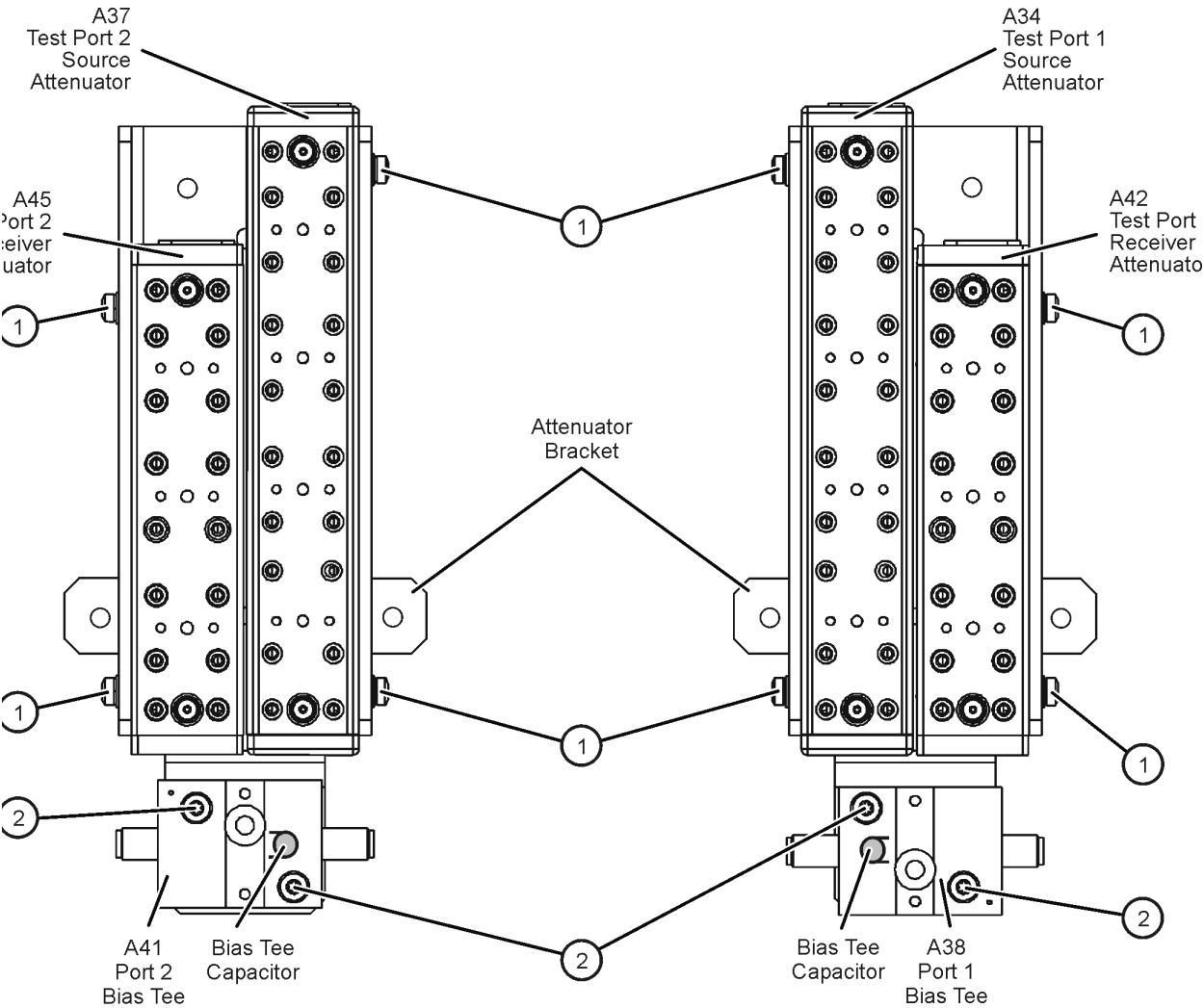
If your analyzer's serial number prefix is MY/SG/US5310 and below: Remove the old A38 bias tee and A41 bias tee from the PNA. For instructions, click the Chapter 7 bookmark, "Removing and Replacing the A38 - A41 Bias Tees" in the PDF Service Guide¹.

Discard the bias tees you just removed from the PNA. These old bias tees have 2.4 mm connectors and must be replaced with the new bias tees (3.5 mm connectors) included in the kit.

1. As shown in [Figure 7](#), position the new A38 bias tee and A41 bias tee on the attenuator brackets so that the port 1 and port 2 bias tees capacitors face each other.
2. Secure each bias tee to the attenuator brackets reusing two screws (item ① - 0515-2994) for each. Make sure that the attenuators are oriented as shown.
3. Follow the two instructions shown in [Figure 8](#). New parts are listed in [Table 1 on page 11](#) of this document.

1. See ["Downloading the Online PNA Service Guide" on page 9](#).

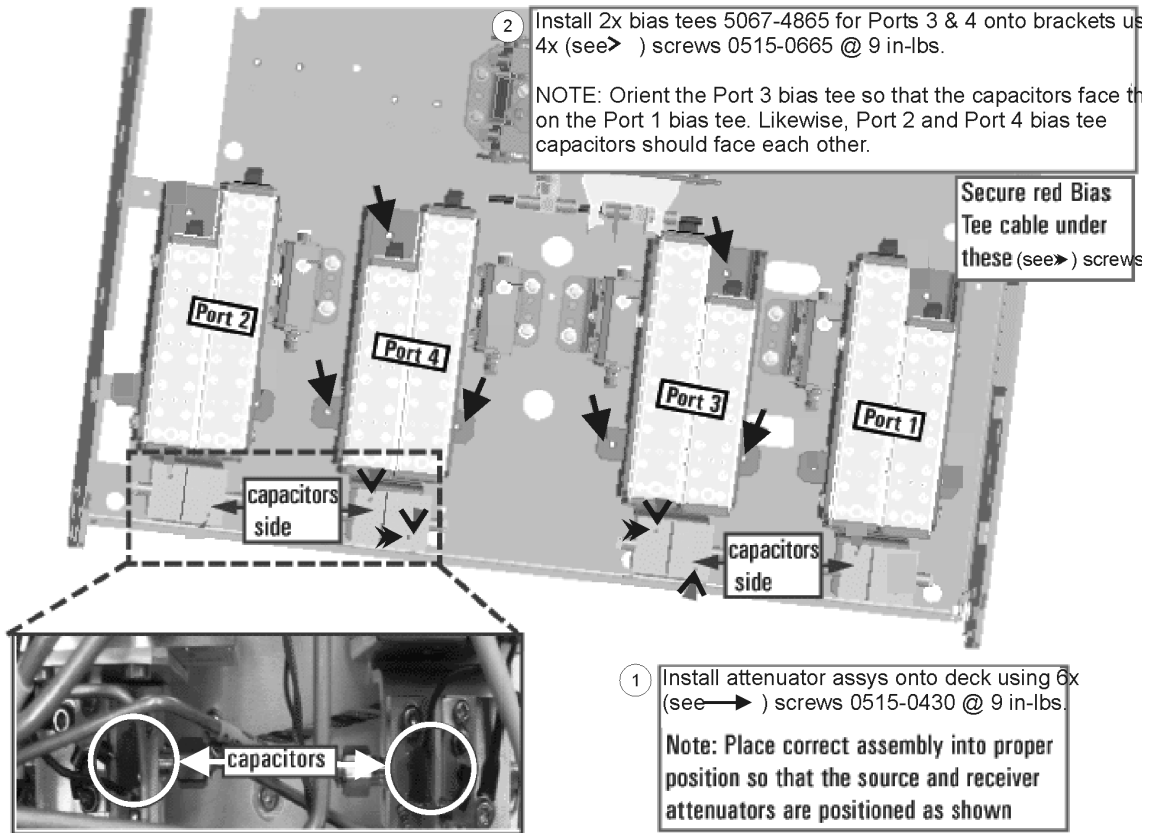
Figure 7 Step Attenuators and Bias Tees Assembly



n5242_016_5

Figure 8

Bias Tees and Attenuators Installation (0515-0430, 5067-4865, 0515-0665)



N5242_016_10

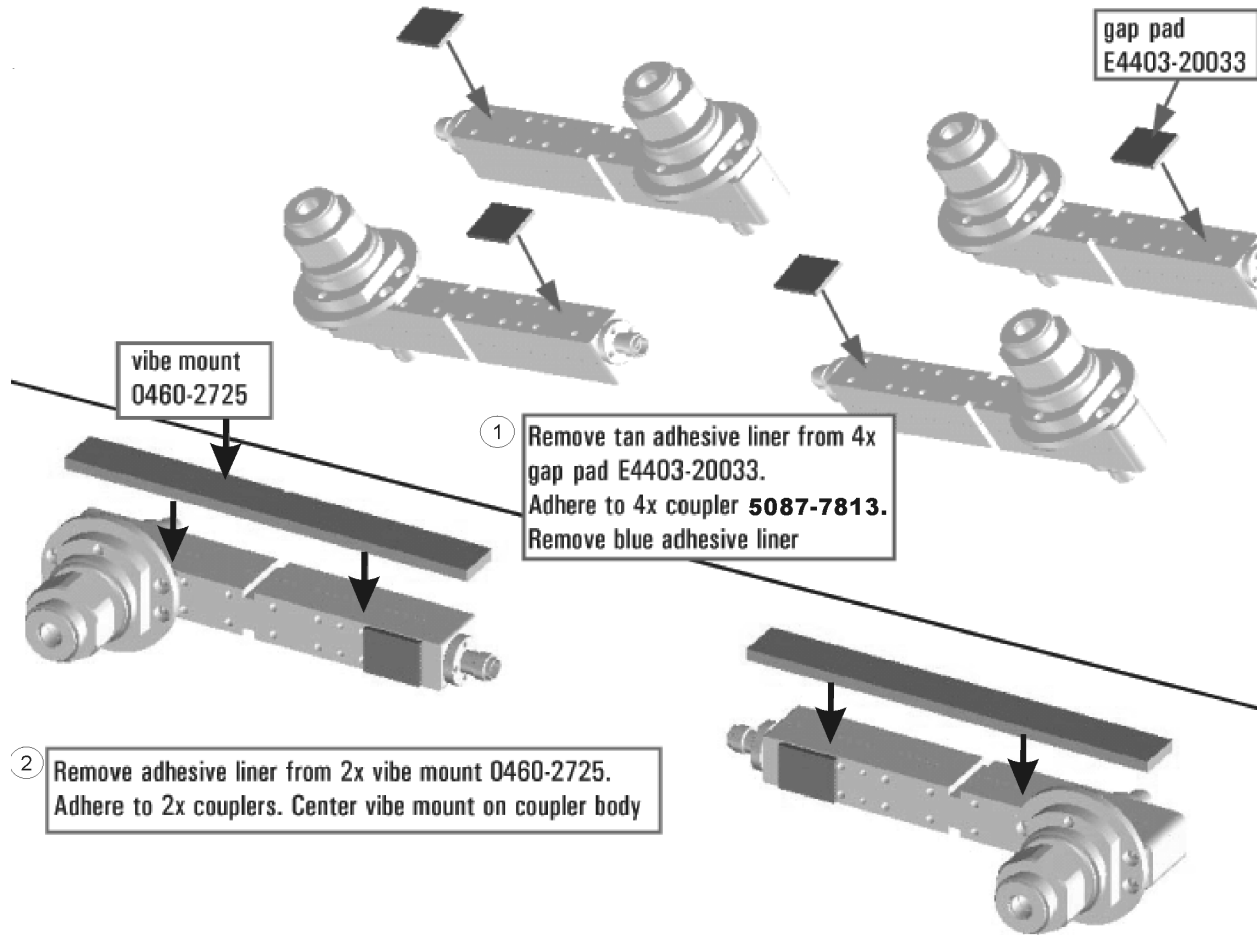
Step 13. Assemble the A29 - A32 Test Port Coupler Assemblies

1. Remove the A29 test port 1 coupler and A32 test port 2 coupler from the PNA. For instructions, click the Chapter 7 bookmark, "Removing and Replacing the A29 - A32 Test Port Couplers" in the PDF Service Guide¹.
2. If your analyzer's serial number prefix is MY/SG/US5321 and above: Using pliers, remove the adhesive bumper on the A29 test port 1 coupler and on the A32 test port 2 coupler.
3. If your analyzer's serial number prefix is MY/SG/US5310 and below: Discard the test port couplers you just removed from the PNA. These old couplers have 2.4 mm connectors and must be replaced with the new couplers (3.5 mm connectors) included in the kit.
4. Follow the two instructions shown in **Figure 9**. New parts are listed in **Table 1 on page 11** of this document.

1. See **"Downloading the Online PNA Service Guide"** on page 9.

Figure 9

A29 - A32 Test Port Coupler Assembly (0460-2725, 5087-7813, E4403-20033)

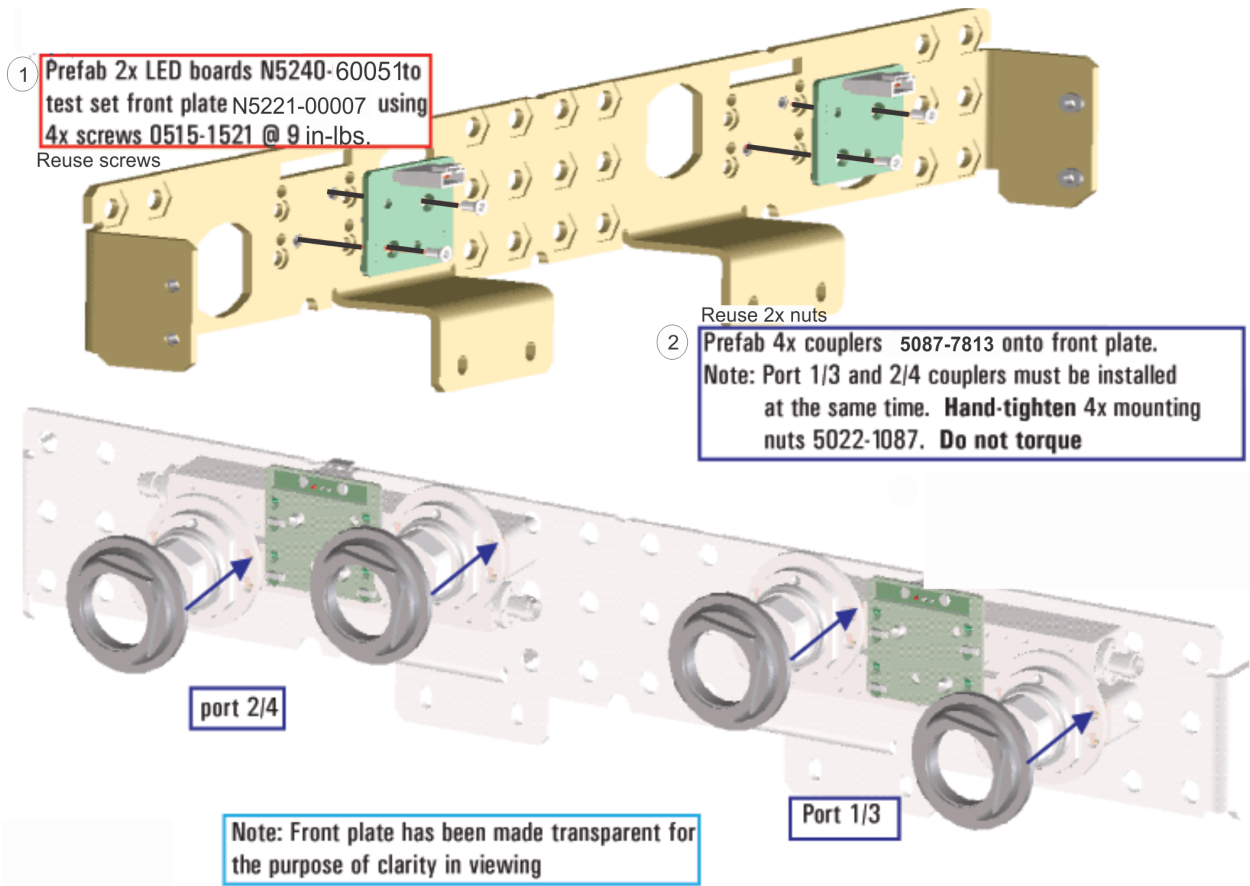


N5242_01

Step 14. Install the LED Boards and Test Port Coupler Assemblies to the Test Set Front Plate

1. Remove two screws from each LED board and remove the boards from the 2-port test set front plate of the PNA.
2. If your analyzer's serial number is MY/SG/US5321 and above: Remove the bulkhead connectors from the 2-port test set front plate of the PNA. They will be installed later in the 4-port test set front plate.
3. Remove the 2-port test set front plate from the test set deck.
4. Follow the two instructions shown in **Figure 10**.

Figure 10 LED Board Assemblies and Test Port Coupler Assemblies Installation
(0515-1521, 5022-1087, 5087-7813, N5221-00007)



N5242_015_12

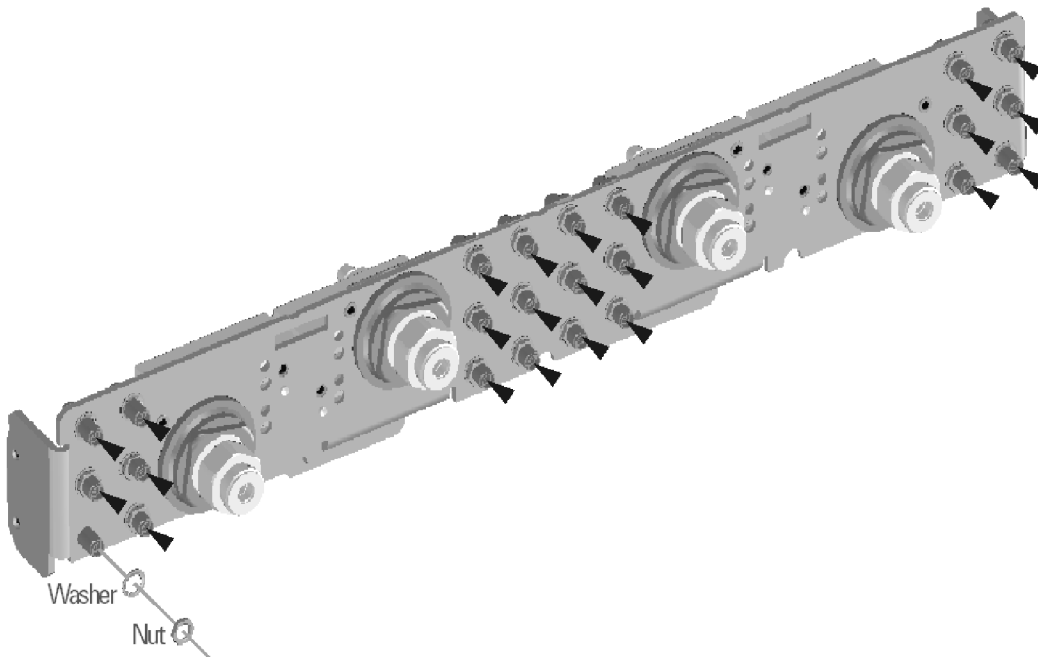
Step 15. Install the Bulkhead Connectors in the Test Set Front Plate

Refer to **Figure 11** for this procedure. New parts are listed in **Table 1 on page 11**.

1. If your analyzer's serial number is MY/SG/US5321 and above:
Locate the bulkhead connectors you removed earlier from the 2-port test set front plate of the PNA. Use these and the new bulkhead connectors included in the kit for the remainder of this step.
2. From the back side of the test set front plate, insert a bulkhead connector into a hole in the plate.
3. Install 1x washer and 1x nut. Hand tighten nut and ensure bulkhead connector hexagon nut, on the back side of test set front plate, is aligned to the test set subpanel hexagon indent.
4. Repeat previous two steps for the remaining bulkhead connectors.
5. Torque nuts, on the front side of test set front plate, to 21 in-lbs.

Figure 11

Bulkhead Connectors Installation

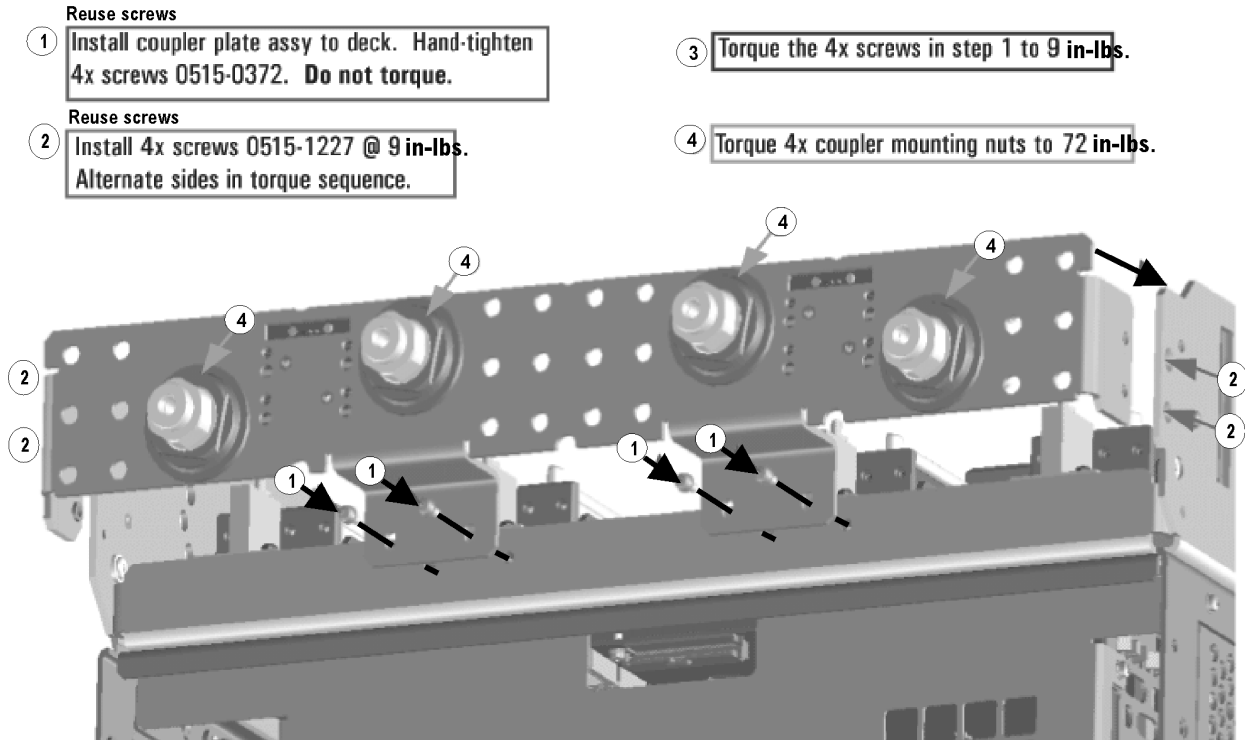


N5242_004_09

Step 16. Install the Coupler Plate Assembly to the Deck

Follow the four instructions shown in **Figure 12**.

Figure 12 Coupler Plate Assembly Installation (0515-0372, 0515-1227)



N5242_016_13

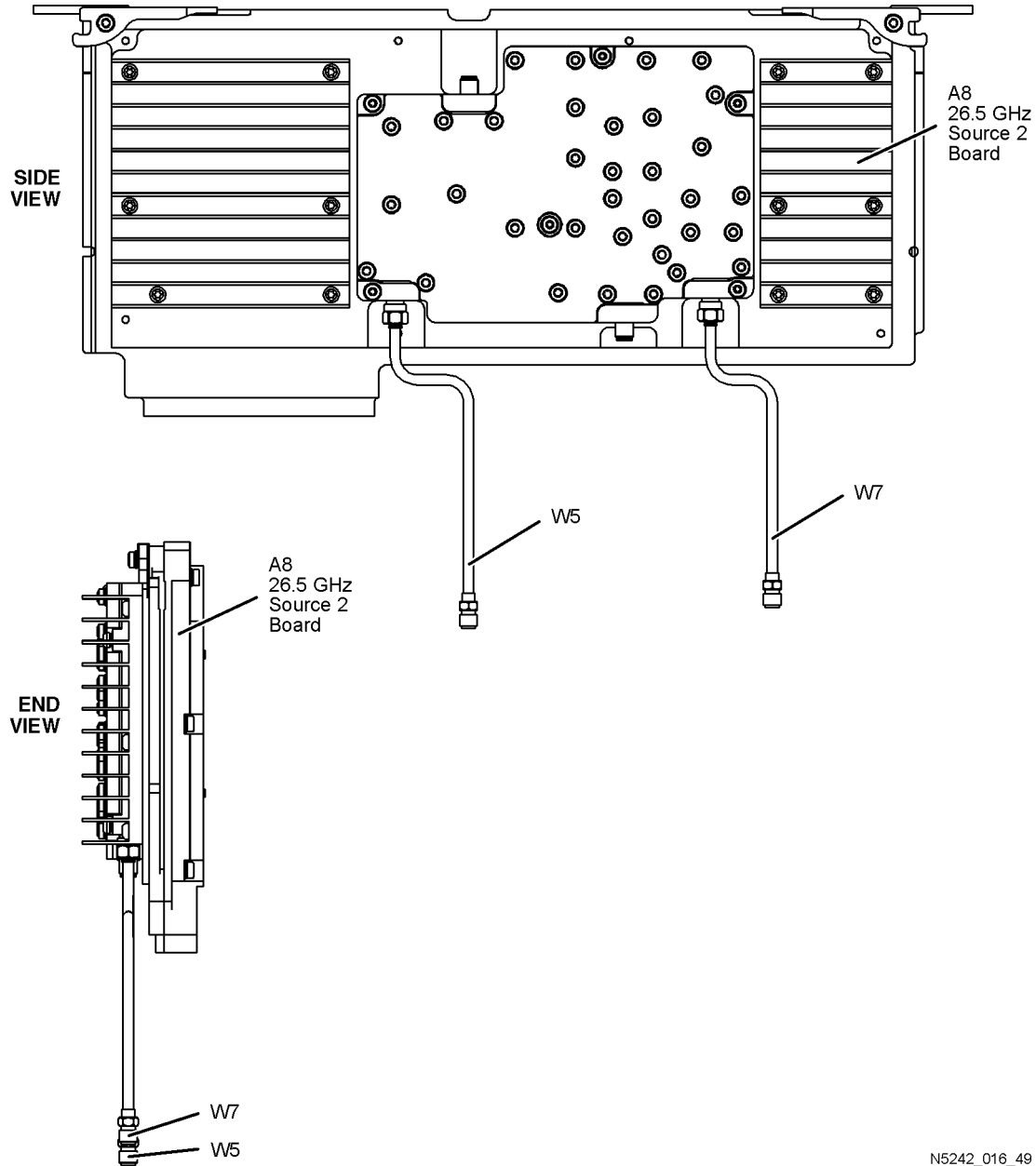
Step 17. Install the Second Source Boards

Install Cables on Source 2 Board

Refer to **Figure 13** of this document for this part of this step. New parts are listed in **Table 1 on page 11** of this document.

1. Attach new cables W5 (N5222-20062) and W7 (N5222-20063) to the A8 26.5 GHz source 2 board as shown. Make sure that both cables are parallel to the A8 26.5 GHz source board as shown in the END VIEW. Cable W5 is the longer of the two cables.
2. Use a 5/16-in torque wrench set to 10 in-lbs to tighten the cable connectors.

Figure 13 Second Source Boards Installation, Part 1



N5242_016_49

Install Cable on Source 2 Synthesizer Board

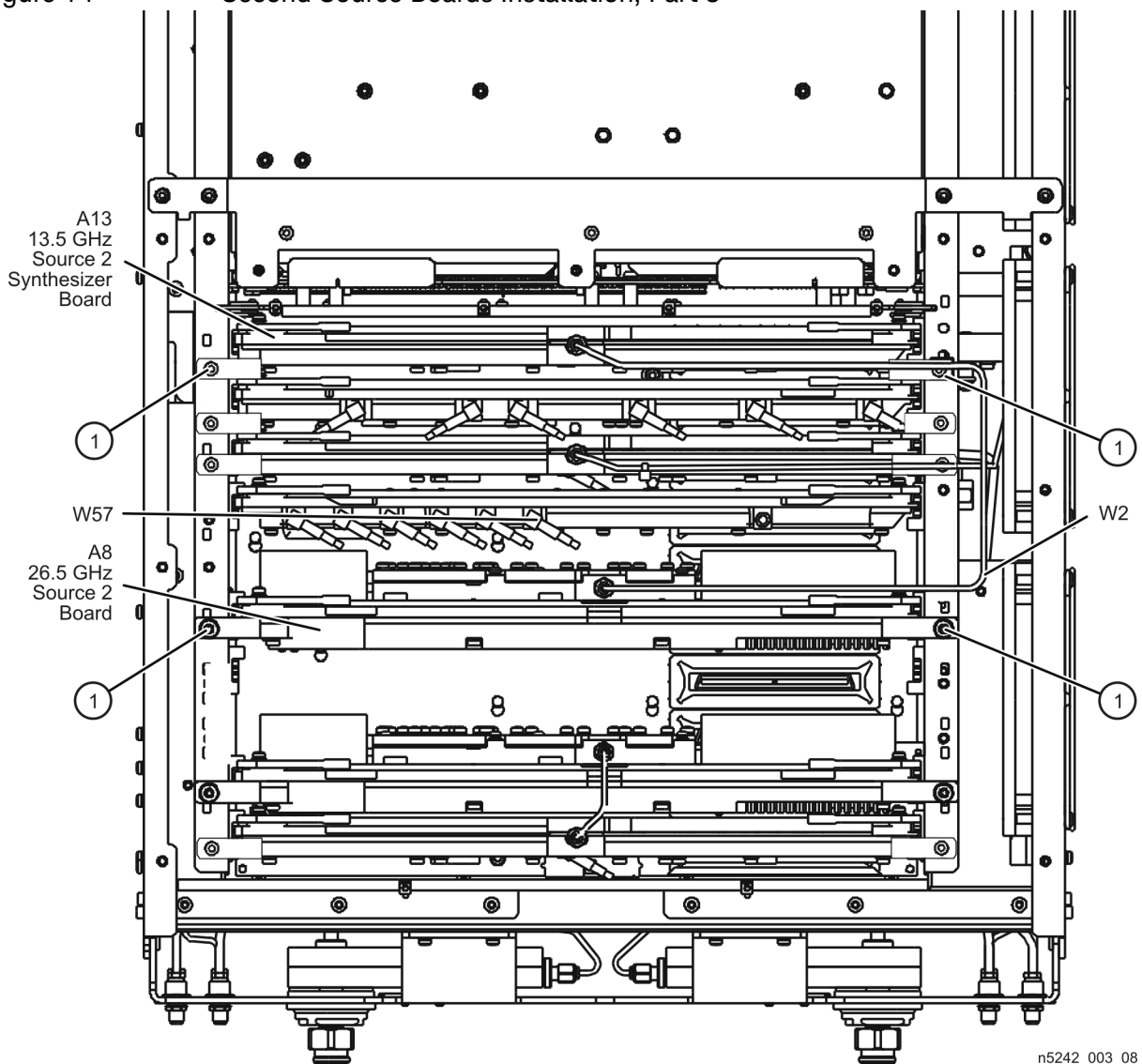
Install gray flex cable W67 (N5242-60030) to connector J5 of the Source 2 Synthesizer board. The loose end of the cable will be connected on the A10 frequency reference board (J7) after the Source 2 Synthesizer board has been installed in the analyzer.

Install the Second Source Boards into the Analyzer

Refer to **Figure 14** for this part of this step of the procedure. New parts are listed in **Table 1 on page 11**.

1. Install the A8 26.5 GHz source 2 board (5087-7837) and the A13 13.5 GHz source 2 synthesizer board (N5240-60074) in the analyzer as shown. Secure the A8 26.5 GHz source 2 board with two screws (item ①; 0515-0380) and torque to 21 in-lbs.
2. Connect cable W2 (N5222-20090) between the A8 26.5 GHz source 2 board and the A13 13.5 GHz source 2 synthesizer board as shown. Be sure to position the cable in the wire looms as shown. Tighten the cable connectors to 10 in-lbs using a 5/16-in torque wrench.
3. Connect the loose end of gray flex cable W67 (N5242-60030) to the A10 frequency reference board (J7). (The other end of this cable was previously connected to J5 of the source 2 synthesizer board.)

Figure 14 Second Source Boards Installation, Part 3



n5242_003_08

Step 18. Install the Test Set Cables

CAUTION

Follow instructions carefully when making cable connections, especially wire harness connections. Incorrect connections can destroy components, resulting in additional customer costs.

CAUTION

Be careful not to damage the center pins of the semi-rigid cables. Some flexing of the cables may be necessary but do not over-bend them.

CAUTION

Use a 5/16-in torque wrench set to 10 in-lbs on all cable connections except the front and rear panel cable connectors. Torque these connections to 21 in-lb.

NOTE

Cables that are to be reinstalled are designated with “reuse.” Part numbers in a normal weight font are for analyzers with serial numbers MY/SG/US5310 and below. Part numbers in a bold font are for analyzers with serial numbers MY/SG/US5321 and above.

1. Install the following semi-rigid cables in the order listed. To see images showing the location of these cables, click the Chapter 6 bookmark “Bottom RF Cables, 4-Port, Option 419 (S/N Prefixes <6021)” in the PDF Service Guide¹. New parts are listed in [Table 1 on page 11](#).

For all analyzer serial numbers:

- W26 (N5222-20034) A32 port 2 coupler to front-panel Port 2 CPLR ARM
- W93 (reuse) (N5242-20047 or N5222-20037) Port 2 RCVR B IN to A45 port 2 receiver attenuator
- W85 (reuse) (N5242-20045 or N5222-20035) Port 2 CPLR THRU to A41 port 2 bias tee
- W84 (reuse) (N5242-20046 or N5222-20036) A37 port 2 source attenuator to front-panel Port 2 SOURCE OUT
- W135 (reuse) (Opt 029 only) (N5242-20073 or N5242-20278) Front-panel Port 2 RCVR B IN to A45 port 2 receiver attenuator
- W128 (reuse) (Opt 029 only) (N5242-20134 or N5242-20303) A53 port 2 bypass switch to front-panel Port 2 SOURCE OUT
- W127 (reuse) (Opt 029 only) (N5242-20116 or N5242-20292) A37 port 2 source attenuator to A53 port 2 bypass switch
- W130 (reuse) (Opt 029 only) (N5242-20133) A53 port 2 bypass switch to A54 port 2 bridge

1. See [“Downloading the Online PNA Service Guide” on page 9](#).

- W129 (reuse) (Opt 029 only) (N5242-20117 or N5242-20293) A53 port 2 bypass switch to A54 port 2 bridge

For analyzers with serial numbers prefixed MY/SG/US5310 and below:

- W73 (N5222-20029) Front-panel Port 1 CPLR THRU to A38 port 1 bias tee

For all analyzer serial numbers:

- W86 (N5222-20013) A41 port 2 bias tee to A32 port 2 coupler
- W91 (N5222-20022) Port 4 RCVR D IN to A44 port 4 receiver attenuator
- W82 (N5222-20014) A40 port 4 bias tee to A31 port 4 coupler
- W81 (N5222-20017) Port 4 CPLR THRU to A40 port 4 bias tee
- W22 (N5222-20018) A31 port 4 coupler to front-panel Port 4 CPLR ARM
- W80 (N5222-20020) A36 port 4 source attenuator to front-panel Port 4 SOURCE OUT
- W39 (N5242-20271) REF 4 RCVR R4 IN to A24 mixer brick (R4)
- W89 (N5222-20021) Port 3 RCVR C IN to A43 port 3 receiver attenuator
- W74 (N5222-20012) A38 port 1 bias tee to A29 port 1 coupler
- W77 (N5222-20016) Port 3 CPLR THRU to A39 port 3 bias tee
- W18 (N5222-20015) A30 port 3 coupler to front-panel Port 3 CPLR ARM
- W76 (N5222-20019) A35 port 3 source attenuator to front-panel Port 3 SOURCE OUT
- W38 (N5242-20270) REF 3 RCVR R3 IN to A24 mixer brick (R3)
- W14 (N5222-20030) A29 port 1 coupler to front-panel Port 1 CPLR ARM
- W87 (reuse) (N5242-20041 or N5222-20031) Front-panel Port 1 RCVR A IN to A42 port 1 receiver attenuator
- W73 (reuse) (N5242-20039 or N5222-20029) Front-panel Port 1 CPLR THRU to A38 port 1 bias tee
- W72 (reuse) (N5242-20038 or N5222-20028) A34 port 1 source attenuator to front-panel Port 1 SOURCE OUT
- W125 (reuse) (Opt 029 only) (N5242-20126 or N5242-20296) A52 port 1 bypass switch to A38 port 1 bypass tee

- W132 (reuse) (Opt 029 only) (N5242-20072 or N5242-20277) Front-panel Port 1 RCVR A IN to A42 port 1 receiver attenuator
- W124 (reuse) (Opt 029 only) (N5242-20125 or N5242-20295) Front-panel Port 1 CPLR THRU to A52 port 1 bypass switch
- W123 (reuse) (Opt 029 only) (N5242-20127 or N5242-20297) A52 port 1 bypass switch to front-panel Port 1 SOURCE OUT
- W78 (N5222-20011) A39 port 3 bias tee to A30 port 3 coupler

* Loosen 3x screws on A33 Reference Mixer Switch board, then slide the board to the rear of the instrument to connect the following two cables (N5242-20042 and N5242-20043).

- W36 (reuse) (N5242-20042 or N5222-20032) Front-panel REF 1 RCVR R1 IN to A33 reference mixer switch
- W35 (reuse) (N5242-20043 or N5222-20033) A33 reference mixer switch to front-panel REF 1 SOURCE OUT
- W122 (reuse) (Opt 029 only) (N5242-20128) A34 port 1 source attenuator to A52 port 1 bypass switch
- W83 (reuse) (N5242-20002 or N5222-90001) A28 port 2 bridge to A37 port 2 source attenuator
- W25 (reuse) (N5242-20048 or N5222-20038) A28 port 2 bridge to front-panel REF 2 SOURCE OUT
- * Secure W25 (N5242-20048) to side of deck with 1x tie wrap (1400-0249)
- W126 (reuse) (Opt 029 only) (N5242-20066 or N5242-20272) A28 port 2 bridge to A37 port 2 source attenuator
- W137 (reuse) (Opt 029 only) (N5242-20074 or N5242-20279) A28 port 2 bridge to front-panel REF 2 SOURCE OUT
- W79 (N5222-20001) A27 port 4 bridge to A36 port 4 source attenuator
- W75 (N5222-20002) A26 port 3 bridge to A35 port 3 source attenuator
- W17 (N5222-20023) A26 port 3 bridge to front-panel REF 3 SOURCE OUT
- W21 (N5222-20025) A27 port 4 bridge to front-panel REF 4 SOURCE OUT

* Use 1/4" wrench to hold source cable connectors when tightening mating semi-rigid cables

- W10 (reuse) (N5242-20053 or N5222-20043) W9 to A28 port 2 bridge

- W8 (N5222-20042) W7 to A27 port 4 bridge
- W90 (N5242-20306) A43 port 3 receiver attenuator to A24 mixer brick (C)
- W71 (reuse) (N5242-20005 or N5222-90002) A25 port 1 bridge to A34 port 1 source attenuator
- W46 (reuse) (N5242-20090 or N5222-20061) W45 to rear-panel EXT TSET DRIVE RF OUT (J6)
- W4 (reuse) (N5242-20050 or N5222-20040) W3 to A25 port 1 bridge
- W121 (reuse) (Opt 029 only) (N5242-20067 or N5242-20273) A25 port 1 bridge to A34 port 1 source attenuator
- W6 (N5222-20041) W5 to A26 port 3 bridge
- W37 (reuse) (N5242-20009 or N5222-20003) A33 reference mixer switch to A23 mixer brick (R1)
* Secure W37 (N5242-20009) to side of deck with 3x tie wrap (1400-0249)
- W88 (reuse) (N5242-20010 or N5222-20004) A42 port 1 receiver attenuator to A23 mixer brick (A)
- W13 (reuse) (N5242-20011 or N5222-20005) A25 port 1 bridge to A33 reference mixer switch
- W136 (reuse) (Opt 029 only) (N5242-20068 or N5242-20274) A33 reference mixer switch to A23 mixer brick (R1)
- W133 (reuse) (Opt 029 only) (N5242-20069 or N5242-20275) A42 port 1 receiver attenuator to A23 mixer brick (A)
- W94 (reuse) (N5242-20016 or N5222-20010) A45 port 2 receiver attenuator to A23 mixer brick (B)
- W92 (N5242-20307) A44 port 4 receiver attenuator to A24 mixer brick (D)
- W40 (reuse) (N5242-20049 or N5222-20039) Front-panel REF 2 RCVR R2 IN to A23 mixer brick (R2)
- W134 (reuse) (Opt 029 only) (N5242-20070 or N5242-20276) A45 port 2 receiver attenuator to A23 mixer brick (B)
- W138 (reuse) (Opt 029 only) (N5242-20075 or N5242-20280) Front-panel REF 2 RCVR R2 IN to A23 mixer brick (R2)
- W140 (Opt 029 only) (N5242-20294) A24 mixer brick to A55 noise downconverter
- W47 (reuse) (N5242-20089 or N5222-20060) A23 mixer brick to rear-panel EXT TSET DRIVE LO OUT (J5)

- W41 (reuse) (N5242-20110 or N5222-20067) A11 13.5 GHz synthesizer to A21 HMA26.5
* Route cable through deck cutout to A11 synthesizer board.
- W30 (reuse 6x) (E8356-20072 or N5222-20091) Front panel jumpers

Step 19. Reinstall the A19 Test Set Motherboard

1. For instructions on reinstalling the board, click the Chapter 7 bookmark “Removing and Replacing the A19 Test Set Motherboard” in the PDF Service Guide¹.
2. Install the following new ribbon cables in the order listed. To see an image showing the location of these cables, click the Chapter 6 bookmark “Bottom Ribbon Cables and Wire Harnesses, 4-Port, Option 419 (including Option 029” in the PDF Service Guide¹. New parts are listed in **Table 1 on page 11**.
 - Ribbon cable, N5242-60006 from J213 to A24 mixer brick (2)
 - Ribbon cable (part of bias tee assembly), port 3 bias tee to A19 test set motherboard J543
 - Ribbon cable (part of bias tee assembly), port 4 bias tee to A19 test set motherboard J544
 - Ribbon cable (8121-0982), A19 test set motherboard J206 to A43 port 3 receiver attenuator
 - Ribbon cable (8121-0982), A19 test set motherboard J207 to A44 port 4 receiver attenuator
 - Ribbon cable (N5242-60008), A19 test set motherboard J202 to A35 port 3 source attenuator
 - Ribbon cable (N5242-60008), A19 test set motherboard J203 to A36 port 4 source attenuator

1. See “**Downloading the Online PNA Service Guide**” on page 9.

Step 20. Replace the Front Panel's Lower Dress Panel

Before the front panel's lower dress panel can be replaced, the 2-port lower dress panel and the lower front panel label must be removed from the front panel assembly. Refer to **Figure 15 on page 37**. New parts are listed in **Table 1 on page 11**.

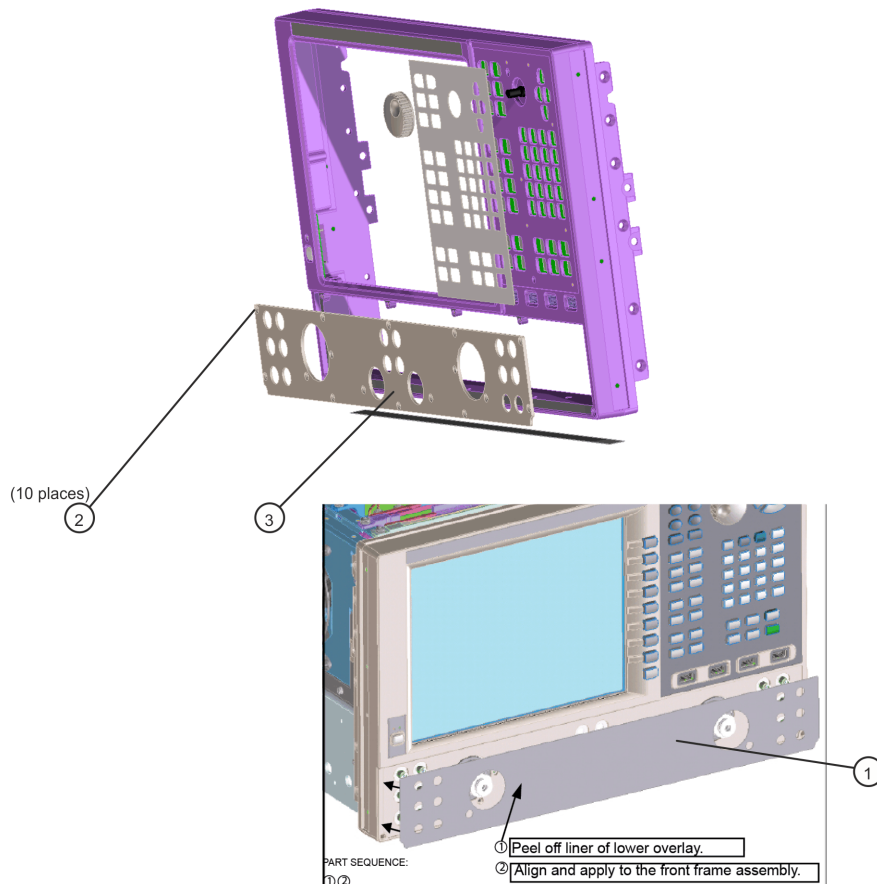
1. Remove the 2-Port lower front panel label (item ①).
2. Remove the 10 screws (save the screws for reuse) from the 2-port dress panel and remove the dress panel (item ② and ③ respectively).
3. Reassemble the front panel's lower dress panel assembly with the new 4-port lower dress panel (N5240-00009) by reversing the order of step 2 in the instructions previously followed.

NOTE

IMPORTANT! To avoid possible damage to the lower front panel overlay, do not attempt to attach the lower front panel label until **"Step 22. Install the Front Panel Overlay"** on page 38.

Figure 15

Replacing the Front Panel's Lower Dress Panel and Overlay



Step 21. Reinstall the Front Panel Assembly

For instructions on reinstalling the front panel assembly, click the Chapter 7 bookmark “Removing and Replacing the Front Panel Assembly” in the PDF Service Guide¹.

- Be sure to install the two new screws (0515-1946) in the front panel, next to test ports 3 and 4. Torque these screws to 9 in-lbs.

Step 22. Install the Front Panel Overlay

To see an image of the front panel overlay, click the Chapter 6 bookmark “Front Panel Assembly, Front Side, All Options” in the PDF Service Guide¹. New parts are listed in **Table 1 on page 11**.

- 1. Remove the protective backing from the new front panel overlay (N5222-80013) for instruments without option 029 or N5242-80028 for instruments with option 029).**
- 2. Loosely place the overlay in the recess on the front panel.**
- 3. Placing two fingers at the middle, press the overlay firmly onto the frame while sliding your fingers in opposite directions towards the ends of the overlay. Repeat on all areas of the overlay.**

Step 23. Install the Front Panel Jumper Cables

For instructions on installing the W30 front panel jumpers (N5222-20091), click the Chapter 7 bookmark “Removing and Replacing the Front Panel Assembly” in the PDF Service Guide¹.

Step 24. Position the Cables and Wires to Prevent Pinching

On the top side of the PNA, carefully position the gray flex cables so they can't be pinched between the covers and the rails.

On the bottom side of the PNA, carefully fold or push down the ribbon cables and wires so they can't be pinched between the hardware and the outer cover. Ribbon cables and wires must never be positioned on top of hardware.

Step 25. Reinstall the Inner Cover

For instructions, click the Chapter 7 bookmark “Removing the Covers” in the PDF Service Guide¹.

Step 26. Reinstall the Outer Cover

For instructions, click the Chapter 7 bookmark “Removing the Covers” in the PDF Service Guide¹.

1. See **“Downloading the Online PNA Service Guide” on page 9**.

Step 27. Remove Option 219 License

Procedure Requirements

- The analyzer must be powered up and operating to perform this procedure.
- The Network Analyzer program must **not** be running.
- A keyboard and mouse must be connected to the network analyzer.

Option 219 License Removal Procedure

1. To start the Keysight License Manager, press **Start > Keysight License Manager > Keysight License Manager**. A Keysight License Manager dialog box will appear.
2. Right click the on the desired option and click **Delete**.
3. In the Keysight License Manager dialog box that appears, press or click **Yes** to confirm delete.
4. A message displays stating that the option removal was successful.

Step 28. Enable Option 419

Procedure Requirements

NOTE

For this step, you will need a USB flash drive.

-
- The analyzer must be powered up and operating to perform this procedure.
 - The Network Analyzer program must **not** be running.
 - Refer to the license message you received from Keysight: Verify that the analyzer's model and serial numbers match those on the license message you received from Keysight.
 - A keyboard and mouse must be connected to the network analyzer.

Option Enable Procedure

1. Locate the email(s) from Keysight which contain license file attachments. These emails are a result of **“Step 1. Obtain a Keyword and Verify the Information” on page 16.**
2. Copy the license file(s) from the email(s) to the **root directory** of the USB flash drive.
More than one license file may be copied to the USB flash drive.

NOTE

For this step, you will need a USB flash drive.

A single license file may contain more than one feature.

3. Insert the USB flash drive to the PNA-X's USB drive slot. Within 5 seconds, the PNA-X should display a small “New licenses installed” message.

Else, load the license key file(s), manually move your license file(s) to C:\Program Files\Agilent\licensing. It may take Keysight License Manager an extra ~5 seconds to enable the licenses.
4. Disconnect the USB flash drive from the PNA.

NOTE

Attempting to re-install a license file that is already installed may generate a “Corrupt Media” error message. Ignore this message.

5. On the analyzer, click or press to open the KLM software from your PNA's Windows taskbar by pressing **Start > More Programs > Keysight License Manager folder > Keysight License Manager** and verify the options are correct.

Step 29. Verify the PNA Analyzer Program is Running with the Correct Options

Verify that the Options Correct and are Enabled

1. Start the Network Analyzer program.
2. Once the Network Analyzer is running:
 - Press **Help > About NA** and verify that Option **425** is listed in the PNA application.

NOTE

If the option(s) have not been enabled, contact Keysight Technologies. Refer to **“Getting Assistance from Keysight” on page 7.**

3. After successful installation of all upgrades, some features require some adjustments to ensure the instrument meets its specified performance. Refer to the Adjustments (i.e., Diagnostic Tools, Utilities, and Adjustments) topic in the PNA Online Help:
<https://rfmw.em.keysight.com/wireless/helpfiles/N52xxB/help.htm>.

Step 30. Perform Post-Upgrade Adjustments and Calibration

Adjustments

NOTE

IMPORTANT!

The 10 MHz reference crystal oscillator is the most accurate after running for three hours. The 10 MHz Frequency Reference Adjustment can be run after the PNA has warmed up for 90 minutes, and the other adjustments can be completed in the order presented, but then the 10 MHz Frequency Reference Adjustment should be repeated after the PNA has been able to warm up for three hours.

The following adjustments must be made due to the hardware changes of the analyzer.

- 10 MHz frequency reference adjustment
- EE default Adjustment: Synth LO only (Version 6 synthesizers)
- synthesizer bandwidth Adjustment (only run if the EE default adjustment is insufficient)
- Source Adjustment
- IF Gain Adjustment
- Receiver Characterization
- Receiver Adjustment
- IF Response Adjustment (Option S93090xA/B, S93093A/B, or S93094A/B Only)
- Noise Figure Adjustment (Option 029 with S93029A/B Only)

These adjustments are described in the PNA Service Guide and in the PNA on-line HELP. A list of equipment required to perform these adjustments is also found in the service guide.

To view this service guide information, click the Chapter 3 bookmark “Tests and Adjustments” in the PDF Service Guide¹.

After the specified adjustments have been performed, the analyzer should operate and phase lock over its entire frequency range.

1. See “[Downloading the Online PNA Service Guide](#)” on page 9.

EEPROM Backup

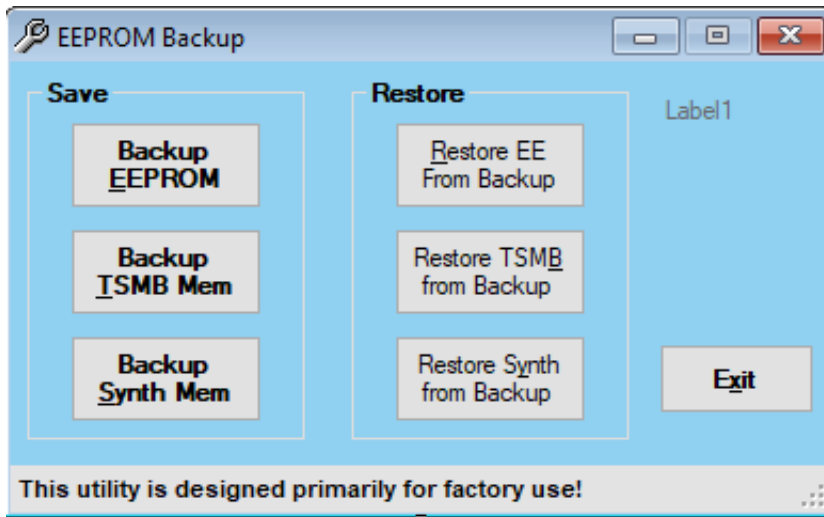
The analyzer uses arrays of correction constants to enable the analyzer to produce accurate, leveled source signals and receive clean test signals. These constants are stored in non-volatile EEPROM memory and in flash memory files.

The adjustments listed here generate new correction constants. The analyzer must have a backup of this new data in case any of the data becomes corrupted.

To store the backup data, perform these steps:

- Navigate to the EEPROM Backup Utility, located at:
 - Windows 7 -- C:\Program Files (x86)\Keysight\Network Analyzer\Service\eebackup.exe
 - Windows 10 -- C:\Program Files\Keysight\Network Analyzer\Service\eebackup.exe
- Run the program.
- Click Backup EEPROM.
- Click Backup TSMB Mme.
- Click Backup Synth Mem. (Applies to Version 7 Synthesizers Only)
- Click Exit when the program has finished.

Figure 16 EEPROM Backup Menu



Operator's Check

Perform the Operator's Check to check the basic functionality of the analyzer. For instructions, click the Chapter 3 bookmark "Tests and Adjustments" in the PDF Service Guide¹.

If you experience difficulty with the basic functioning of the analyzer, contact Keysight. Refer to **“Contacting Keysight” on page 7**.

Calibration

Although the analyzer functions, its performance relative to its specifications has not been verified. It is recommended that a full instrument calibration be performed using the analyzer’s internal performance test software. To view information on the performance test software, click the Chapter 3 bookmark “Tests and Adjustments” in the PDF Service Guide¹.

Step 31. Prepare the PNA for the User

1. If necessary, reinstall front jumper cables.
2. Install the cable guards, pushing them over the front jumper cables until the cushioning material touches the front panel of the PNA.
3. Install the dust caps on the test ports.
4. Clean the analyzer, as needed, using a damp cloth.

Description of the Upgrade
Installation Procedure for the Upgrade

